



MORBARK®

INDUSTRIAL EQUIPMENT WEAR PARTS GUIDE



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MORBARK PARTS

With equipment that lasts as long as Morbark's, we are prepared to provide parts for many years to come. In fact, Morbark still provides parts for equipment built more than 50 years ago.

We manufacture a full range of chipper knives, grates/screens, inserts/tips, hammers, rakers, flail chain and more, to keep your equipment operating in top production mode. We can even supply wear parts for competitive machines.

TESTING ALPHA INSERTS

Morbark is on a never-ending quest to provide customers with wear parts that make processing even the most challenging materials more effective and efficient.

Comparative testing our Alpha[®] 2 insert against several competitors resulted in proving the Alpha 2 lasts...

- 27% longer than King Kong inserts
- 37% longer than Grinder Wear Parts inserts
- 34% longer than Superior Wear Parts inserts

After conducting the same comparative testing with our Alpha 3 insert. We found that it lasted:

- 29% longer than GrinderCrusherScreen inserts
- 40% longer than the Alpha 2
- 53% longer than the Alpha 1

The results clearly prove that Morbark's Alpha 2 and Alpha 3 inserts can save your customers thousands of dollars in wear parts on an annual basis.

GRIND STRONG. MORBARK STRONG! INSERT APPLICATION GUIDE

 MORBARK®	 ALPHA® 3	 ALPHA® 2	 WOLF CLAW®	 WOLF BITE®	 WEARWOLF® GEN 2	 OMEGA®	FEED MATERIAL						
							Regrind (Second Pass Material)	Best	Better	Not Recommended	Not Recommended	Not Recommended	Best
							Green Waste (plants, shrubs, grass, leaves)	Best	Better	Good	Good	Not Recommended	Good
							Forest Residue (stumps, branches, tree tops)	Best	Better	Better	Not Recommended	Better	Good
							Whole Logs (clean logs)	Good	Good	Best	Good	Best	Good
							Scrap Wood (pallets, demo material)	Best	Better	Good	Not Recommended	Not Recommended	Better

FEED MATERIAL		 MORBARK®										
Construction & Demolition (storm cleanup, building demolition) Municipal Solid Waste (garbage, landfill waste) Asphalt Shingles (tear- off roofing shingles) Industrial Recycling (plastics and wood composites) Slab Wood (sawmill waste)		ALPHA® 3		ALPHA® 2		WOLF CLAW®		WOLF BITE®		WEARWOLF® GEN 2		OMEGA®
	Best	Better	Better	Good	Good	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Better	
	Best	Better	Better	Good	Good	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Good	
	Better	Good	Good	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Good	
	Best	Better	Better	Good	Good	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Good	
	Better	Good	Good	Better	Better	Best	Not Recommended	Not Recommended	Not Recommended	Not Recommended	Good	

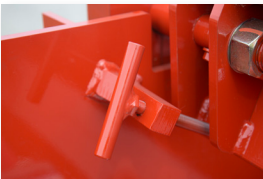
48" KNIFE GRINDER

FEATURES

- Built for efficiency and longevity, the Morbark Knife Grinder is designed to provide years of reliable service while providing independence from the costs and delays from outside sharpening companies.
- Fine-threaded T-handle angle adjustment allows for easy fine adjustment to grind knives at the proper angle and set angle for multiple sets of knives.
- Bearing geometry is specifically designed to handle loading created by the cutting forces for longer bearing life.
- Access to the grinding wheel is simple with the removal of a couple of shields, making routine maintenance simple.
- Heavy-duty coolant system with submersible pump
- Automatic traveling head
- Automatic ratchet infeed system
- Heavy-duty stop/ start switches
- Heavy-duty frame guards and slide rails
- Thompson linear bearings
- Adjustable knife bar designed with knife clamps
- Parallels necessary to grind 3" to 7 5/16" (7.6 cm to 18.6 cm) wide knives
- Magnetic angle finder
- Honing stone

OPTIONS

- Part #40087-971: 115/230V single-phase
- Part #40090-971: 208-230/460V 3-phase
- Part #40091-971: Heavy-duty grinder stand



Fine-threaded T-handle adjustment to grind at proper angle



Easy-to-access and operate control panel



Grinding wheel access

SPECS	US	METRIC
Weight (approx.)	1,200 lbs	544 kg
Height	33"	83.8 cm
Width	86"	218.4 cm
Depth	42 3⁄8"	107.6 cm
Grinding Wheel	10" x 4" x 8"	25.4 cm x 10.2 cm x 20.3 cm
Motor	Dayton 115/230V, 1-phase, 60 Hz, Electric	
Horsepower	3 HP	2.24 kW
Coolant Concentrate (50:1)	1 gallon	3.78 liter

KNIVES

Morbark® sets a high standard for the quality of our SharpEdge® chipper knives, giving your customers:

- **Morbark Durability** – Knives receive more wear than any other part of your chipping equipment, so you need a brand you can count on for high performance and long life.
- **Improved Quality** – Our knives are subjected to stringent inspections to ensure they meet Morbark's high quality standards.
- **Better Value** – With their competitive initial cost and long wear life, these knives give you great value.

Morbark carries knives for current and previous models, including single-edge, double-edged and Babbitted styles. We also carry many knives for competitive models.

Cut costs without trimming quality with Morbark knives.

GRATES

Squeeze every bit of profit out of your grinding operations with Morbark® grates. Morbark offers AR400 and AR450 grates, and on average, our grates have more holes than competitive grates for better production. You get:

- **Morbark Quality** – Our grates are precision-cut and -formed for the industry-leading dependability and durability you expect from Morbark.
- **Longer Life** – AR450 steel is more abrasion-resistant than AR400 and lasts about 25% longer in high-wear applications.
- **Greater Value** – The competitive price of our AR400 grates boosts your bottom line while maintaining your product quality.
- **High-Output Grates** – Made from AR450 steel, our high-output grates have up to 20% greater surface opening and more cutting edges, resulting in more output and lower fuel costs.

Save money without sacrificing performance with Morbark grates.

HD 30 MULCH HOG

Hammer			Part #	
Hammer			40260-182	
Inserts/Tips			Part #	
Wolf Bite: Current Production			46000-182	
Alpha 2			40349-184	
Wolf Claw			40280-182	
Wearwolf Gen 2			40580-901	
Inserts/Tips Hardware			Part #	
Bolt			21624-415	
Stover Lock Nut			21733-411	
Anvil/Hardware			Part #	
Anvil			30262-562	
Bolt (Qty 4)			21624-507	
Washer (Qty 4)			21161-049	
Rods			Part #	
Hammer Rod (Qty 8)			30267-562	
Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	½"	AR-400	45005-562	
¾" Diameter	½"	AR-400	45004-562	
1" Diameter	½"	AR-400	45003-562	
1 ¼" Hex Closed-End	½"	AR-450	45018-562	
1 ¼" Diameter	½"	AR-450	45020-562	
1 ½" Hex, Closed-End	½"	AR-450	45019-562	
1 ½" Diameter	½"	AR-450	45021-562	
1 ¾" Hex Closed-End	½"	AR-450	45012-562	
1 ¾" Hex Closed-End	½"	AR-400	45014-562	
2" Hex Closed-End	½"	AR-450	45013-562	

HD 30 MULCH HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
2" Hex, Closed-End	½"	AR-400	45015-562	
1 ¾" Hex, Closed-End	¾"	AR-450	45009-562	
2" Hex, Closed-End	¾"	AR-450	45008-562	
1¼" Diameter, Closed-End	1"	AR-400	35018-562	
1 ½" Hex, Open-End	1"	AR-400	30107-562	
1 ½" Hex, Closed-End	1"	AR-450	35021-562	
1 ½" Hex, Closed-End	1"	AR-400	35006-562	
1 ¾" Hex, Open-End	1"	AR-400	35017-562	45006-562
1 ¾" Hex, Open-End	1"	AR-400	35017-562	45007-562
2" Hex, Open-End	1"	AR-450	35019-562	
2" Hex, Open-End	1"	AR-400	30059-562	45000-562
2" Hex, Open-End	1"	AR-400	30059-562	45001-562
2" Hex, Closed-End	1"	AR-400	35007-562	
2 ½" Hex, Open-End	1"	AR-400	35003-562	
2 ½" Hex, Closed-End	1"	AR-400	35008-562	45016-562
3" Hex, Open-End	1"	AR-400	30128-562	
3" Hex, Closed-End	1"	AR-400	35009-562	45017-562
3 ½" Hex, Open-End	1"	AR-400	30129-562	
3 ½" Hex, Closed-End	1"	AR-400	35010-562	
4" Hex, Open-End	1"	AR-450	35020-562	
4" Hex, Open-End	1"	AR-400	35001-562	
4" Hex, Closed-End	1"	AR-400	35011-562	
4 ½" Hex, Open-End	1"	AR-400	35002-562	
4 ½" Hex, Closed-End	1"	AR-400	35012-562	
2" Square	1"	AR-400	30212-562	40173-562

HD 60 MULCH HOG

Hammer			Part #	
Hammer			40260-182	
Inserts/Tips			Part #	
Wolf Bite: Current Production			46000-182	
Wearwolf Gen 2			40580-901	
Inserts/Tips Hardware			Part #	
Bolt			21624-415	
Stover Lock Nut			21733-411	
Rods			Part #	
Hammer Rod (Qty 8)			30006-563	
Grate Description	Thickness	Material	Part #	Baffled Grate
1 ¾" Hex Closed-End	1"	AR-450	30014-563	
2" Hex Closed-End	1"	AR-450	30168-563	
2 ½" Hex Closed-End	1"	AR-450	30167-563	
3" Square	¾"	AR-450	45002-563	
4" Square	¾"	AR-450	35001-563	

2400X WOOD HOG

Hammer		Part #		
Hammer, Single Bolt		46014-555		
Inserts/Tips—Single Bolt		Part #		
Alpha 2		46021-555		
Alpha 3		46023-555		
Wearwolf Gen 2		40584-901		
Insert Hardware		Part #		
Bolt		21624-363		
Stover Lock Nut		21733-410		
Raker		Part #		
2400X Raker		40182-187		
Raker Gauge		30369-187		
Rods		Part #		
Hammer Rods (Qty 8)		30137-193		
Rod Lock Plate (Qty 2)		30914-846		
Rod Lock Scrappe (Qty 8)		40180-193		
Rod Lock Scrappe Bolt (Qty 8)		21624-255		
Anvil		Part #		
Top Anvil Assembly		40015-193		
Bottom Anvil Assembly		40017-193		
Verify by Serial Number 193-1010 and 193-1011				
Grate Description	Thickness	Material	Part #	Baffled Grate
2" Hex Closed-End	5⁄8"	AR-450	35003-193	
4" Hex Closed-End	5⁄8"	AR-450	35004-193	
6" Hex Closed-End	5⁄8"	AR-450	35005-193	

2400X WOOD HOG

Verify by Serial Number Starting at 193-1012

Grate Description	Thickness	Material	Part #	Baffled Grate
1" Hex	$\frac{5}{8}$ "	AR-450	35008-193	
1 ½ Hex	$\frac{5}{8}$ "	AR-450	35009-193	
2" Hex Closed-End	$\frac{5}{8}$ "	AR-450	35000-193	
3" Hex	$\frac{5}{8}$ "	AR-450	35006-193	
4" Hex Closed-End	$\frac{5}{8}$ "	AR-450	35001-193	
5" Hex	$\frac{5}{8}$ "	AR-450	35007-193	
6" Hex Closed-End	$\frac{5}{8}$ "	AR-450	35002-193	

2600 WOOD HOG

Hammer	Part #
Forged Hammer (Qty 22)	40469-846
Inserts/Tips	Part #
Alpha 2	40868-846
Wearwolf Gen 2	40579-901
Alpha 2 Flat Back	40600-565
Alpha 2 Short	40373-846
Inserts/Tips Hardware	Part #
Bolt	21624-364
Stover Lock Nut	21733-410
Raker	Part #
2600 Raker, Forged	40182-187
Raker Gauge	30369-187
Anvil/Hardware	Part #
Anvil (Qty 2)	40057-187
Bolt (Qty 4 per anvil)	21624-511
Washer (Qty 4 per anvil)	21161-049
Nut (Qty 4 per anvil)	21731-081
Jam Nut (Qty 4 per anvil)	21731-463
Shim, Anvil (Qty 2)	30193-187
Rods	Part #
Hammer Rods (Qty 8)	30284-187
Rod Lock Plate (Qty. 2)	30914-846
Rod Lock Scraper (Qty. 8)	40371-846
Scraper Bolt (Qty. 8)	21624-256

2600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
½" Round	½"	AR-450	45010-187	
½" Round	½"	AR-400	45002-187	
¾" Round	½"	AR-450	45009-187	
¾" Round	½"	AR-400	45012-187	
1" Round	½"	AR-400	45013-187	
3"x 4" Oval	½"	AR-400	45001-187	
1½" Hex	¾"	AR-450	35031-187	
1½" Hex	¾"	AR-400	35010-187	
2" Hex	¾"	AR-450	35022-187	
2" Hex	¾"	AR-400	35001-187	45004-187
2½" Hex	¾"	AR-450	35028-187	
2½" Hex	¾"	AR-400	35029-187	
3" Hex	¾"	AR-450	35023-187	45007-187
3" Hex	¾"	AR-400	35004-187	45008-187
4" Hex	¾"	AR-450	35026-187	
4" Hex	¾"	AR-400	35002-187	45005-187
5" Hex	¾"	AR-400	35018-187	
6" Hex Open-End	¾"	AR-400	35011-187	
6" Hex Closed-End	¾"	AR-450	35025-187	
6" Hex Closed-End	¾"	AR-400	35012-187	
8" Hex Closed-End	¾"	AR-400	35015-187	
½" Round	¾"	AR-450	35035-187	
¾" Round	¾"	AR-450	35033-187	
¾" Round	¾"	AR-400	35019-187	
⅞" Round	¾"	AR-400	35014-187	
1" Round	¾"	AR-450	35024-187	
1" Round	¾"	AR-400	35005-187	
1¼" Round	¾"	AR-400	35020-187	45006-187
1½" Round	¾"	AR-450	35027-187	
1½" Round	¾"	AR-400	35006-187	
1¾" Round	¾"	AR-400	35021-187	45003-187
2" Round	¾"	AR-450	35030-187	
2" Round	¾"	AR-400	35003-187	

2600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
3" Round	¾"	AR-400	35007-187	
2" x 4" Slanted	¾"	AR-400	35008-187	
3"x5" Slanted	¾"	AR-400	35009-187	

3000X WOOD HOG

Hammer		Part #	
Hammer		39216-183	
Inserts/Tips		Part #	
Alpha 2		40668-571	
Alpha 3		40749-571	
Omega		40754-571	
Wearwolf Gen 2		40595-901	
Lone Wolf		40741-571	
Wolf Claw		40716-571	
Inserts/Tips Hardware		Part #	
Bolt		21624-417	
Stover Lock Nut		21733-411	
Raker		Part #	
Raker Assy		40057-191	
Raker Gauge		30161-191	
Rods		Part #	
Rod (Qty 8)		30004-194	
Rod Locking Plate (Qty 2)		30024-183	
Rod Locking Plate Scrapers (Qty 8)		40371-846	
Scraper Bolt (Qty 8)		21624-256	
Grate Description	Thickness	Material	Part #
¾" Dia, ⅝" Web	¾"	AR-450	45004-196
1" Dia, ⅝" Web	¾"	AR-450	45005-196
2" Hex	¾"	AR-450	45000-196
3" Hex	¾"	AR-450	45001-196
4" Hex	¾"	AR-450	45002-196
5" Hex	¾"	AR-450	45003-196
1 ½" Dia	1"	AR-450	35008-196
2" Dia, ⅝" Web	1"	AR-450	35014-196
2" Hex, ⅝" Web	1"	AR-450	35009-196
2" Hex	1"	AR-450	35000-196
3" Hex	1"	AR-450	35001-196

3000X WOOD HOG

Grate Description	Thickness	Material	Part #
4" Hex	1"	AR-450	35002-196
5" Hex	1"	AR-450	35003-196
6" Hex	1"	AR-450	35010-196
8" Hex	1"	AR-450	35011-196

3200 WOOD HOG

Hammer	Part #
Forged Hammer	39216-171
Inserts/Tips	Part #
Alpha 2	40668-571
Alpha 3	40749-571
Wearwolf Gen 2	40595-901
Wolf Claw	40716-571
Omega	40754-571
Inserts/Tips Hardware	Part #
Bolt	21624-417
Stover Lock Nut	21733-411
Raker	Part #
Forged Raker Assy	40265-189
Raker Gauge	30380-189
Anvil/Hardware	Part #
Anvil Assy	40128-166
Bolt (Qty 4)	21624-419
Washer (Qty 4)	21161-047
Nut (Qty 4)	21731-308
Rods	Part #
Hammer Rod (Qty 8)	30041-166
Heat-Treated Hammer Rod (Qty 8)	30658-166
Rod Lock Plate (Qty 2)	30024-183
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

3200 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ¼" Hex	½"	AR-400	45008-166	
1 ½" Hex	½"	AR-400	45009-166	
1 ½" Hex Closed-End	¾"	AR-450	35016-166	
1 ½" Hex Closed-End	¾"	AR-400	35003-166	45003-166
2" Hex Closed-End	¾"	AR-450	35008-166	45002-166
2" Hex Closed-End	¾"	AR-400	35000-166	
2" Hex, ⅝" Webbing	¾"	AR-450	35030-166	
2 ½" Hex Closed-End	¾"	AR-450	35032-166	
3" Hex Closed-End	¾"	AR-450	35011-166	45004-166
3" Hex Closed-End	¾"	AR-400	35002-166	45006-166
3 ½" Hex Closed-End	¾"	AR-450	35017-166	
3" Hex, ⅝" Webbing	¾"	AR-450	35031-166	
4" Hex Closed-End	¾"	AR-450	35010-166	45005-166
5" Hex Closed-End	¾"	AR-450	35005-166	
5" Hex Closed-End	¾"	AR-400	35001-166	45007-166
6" Hex Closed-End	¾"	AR-450	35018-166	
8" Hex Closed-End	¾"	AR-450	35009-166	
¾" Diameter	¾"	AR-450	35012-166	
¾" Diameter	¾"	AR-400	35013-166	
⅝" Diameter	¾"	AR-400	35025-166	
1" Diameter	¾"	AR-450	35014-166	
1" Diameter	¾"	AR-400	35015-166	
1 ½" Diameter	¾"	AR-450	35007-166	
1 ¾" Diameter	¾"	AR-450	35006-166	
2" Diameter	¾"	AR-450	35019-166	
2 ½" Diameter	¾"	AR-450	35020-166	
2 ½" Diameter	¾"	AR-400	35021-166	
3" x 5" Horizontal	¾"	AR-450	35022-166	

3400X WOOD HOG

Hammer		Part #		
Hammer		39216-183		
Inserts/Tips		Part #		
Alpha 2		40668-571		
Alpha 3		40749-571		
Omega		40754-571		
Wearwolf Gen 2		40595-901		
Wolf Claw		40716-571		
Alpha 2 Flat Back		40729-571		
Inserts/Tips Hardware		Part #		
Bolt		21624-417		
Stover Lock Nut		21733-411		
Raker		Part #		
Raker Assy		40057-191		
Raker Gauge		30161-191		
Anvil/Hardware		Part #		
Anvil Assy		40128-166		
Bolt (Qty 4)		21624-419		
Washer (Qty 4)		21161-047		
Nut (Qty 4)		21731-308		
Rods		Part #		
Rod (Qty 8)		30004-194		
Rod Locking Plate (Qty 2)		30024-183		
Rod Locking Plate Scrapers (Qty 8)		40371-846		
Scraper Bolt (Qty 8)		21624-256		
Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	¾"	AR-450	45002-194	
¾" Diameter, ⅝" Webbing	¾"	AR-450	45003-194	
1" Diameter	1"	AR-400	35032-194	
1½" Diameter	1"	AR-450	35010-194	45000-194
1½" Diameter	1"	AR-400	35011-194	
2" Diameter	1"	AR-450	35012-194	

3400X WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
2" Diameter	1"	AR-400	35013-194	
2¼" Diameter	1"	AR-450	35016-194	
2¼" Diameter	1"	AR-400	35017-194	
2½" Diameter	1"	AR-450	35018-194	
2½" Diameter	1"	AR-400	35019-194	
3" Diameter	1"	AR-450	35014-194	
3" Diameter	1"	AR-400	35015-194	
1" Hex	1"	AR-450	35023-194	
1⅜" Hex, ⅝" Webbing	1"	AR-450	35025-194	
1½" Hex	1"	AR-450	35027-194	
1½" Hex	1"	AR400	35028-194	
1½" Hex, ⅝" Webbing	1"	AR-450	35020-194	
1¾" Hex, ⅝" Webbing	1"	AR-450	35024-194	
2" Hex	1"	AR-450	35004-194	45001-194
2" Hex, ⅝" Webbing	1"	AR-450	35021-194	
2" Hex	1"	AR-400	35005-194	
2½" Hex, ⅝" Webbing	1"	AR450	35026-194	
3" Hex	1"	AR-450	35006-194	
3" Hex	1"	AR-400	35007-194	
3" Hex, ⅝" Webbing	1"	AR-450	35022-194	
4" Hex	1"	AR-450	35008-194	
4" Hex	1"	AR-400	35009-194	
5" Hex	1"	AR-450	35000-194	
5" Hex	1"	AR-400	35002-194	
6" Hex	1"	AR-450	35001-194	
6" Hex	1"	AR-400	35003-194	
7" Hex	1"	AR-450	35029-194	
8" Hex	1"	AR-450	35030-194	
9" Hex	1"	AR-450	35031-194	
2" Square	1"	AR-450	35035-194	

3600 WOOD HOG

Hammer			Part #	
Forged Hammer, Wide			40260-182	
Inserts/Tips			Part #	
Alpha 1			40438-184	
Alpha 2			40349-184	
Alpha 3			40437-184	
Wearwolf			32214-901	
Wearwolf Gen 2			40580-901	
Wolf Bite			46000-182	
Wolf Claw			40280-182	
Insert Hardware			Part #	
Bolt			21624-415	
Stover Lock Nut			21733-411	
Rakers			Part #	
Raker, Current Style			40296-182	
Rake Gauge			30586-182	
Anvil/Hardware			Part #	
Anvil			40095-183	
Bolt (Qty 4 per anvil)			21624-453	
Nut (Qty 4 per anvil)			21733-410	
Rods			Part #	
Hammer Rod (Qty 8)			30534-182	
Rod Lock Plate (Qty 2)			30024-183	
Rod Lock Scraper (Qty 8)			40371-846	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	½"	AR-450	45007-183	
¾" Diameter	¾"	AR-400	40384-183	
1" Diameter	¾"	AR-400	45005-183	
2" Hex, Not Std., Open-End, ½" Web	¾"	AR-450	45006-183	
2" Hex, Not Std., Open-End, ½" Web	¾"	AR-400	40364-183	

3600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1¼" x 5" Horizontal	¾"	AR-400	40369-183	
2" x 4" Horiz.	¾"	AR-400	45003-183	
2½" Square	¾"	AR-450	45002-183	
1" Diameter	1"	AR-400	35022-183	
1¼" Diameter	1"	AR-400	30173-183	
1½" Diameter	1"	AR-450	35018-183	
1½" Diameter	1"	AR-400	30174-183	
1¾" Diameter	1"	AR-400	30738-183	
2" Diameter	1"	AR-450	35013-183	
2" x 4" Slant	1"	AR-400	30179-183	
3" x 5" Slant	1"	AR-450	35019-183	
3" x 5" Slant	1"	AR-400	30180-183	
6" x 6" Slant	1"	AR-400	30176-183	
1½" x 2½" Horizontal	1"	AR-450	35024-183	
4" x 6" Horiz.	1"	AR-400	30769-183	
2" x 5" Horiz.	1"	AR-450	35017-183	
2" x 5" Horiz.	1"	AR-400	35004-183	
2¼" x 5" Horizontal	1"	AR-400	35005-183	
1½" x 5" Horizontal	1"	AR-400	35009-183	
2½" x 5" Horiz.	1"	AR-450	35023-183	
2½" x 5" Horiz.	1"	AR-400	35003-183	
1¾" Square	1"	AR-400	31037-183	40381-183
4" Square	1"	AR-400	31010-183	
2" Square	1"	AR-400	30874-183	
1½" Hex	1"	AR-450	35016-183	
1½" Hex	1"	AR-400	35019-183	
2" Hex	1"	AR-450	35014-183	
2" Hex	1"	AR-400	30875-183	
2½" Hex	1"	AR-400	31020-183	
3" Hex	1"	AR-450	35010-183	
3" Hex	1"	AR-400	31013-183	
3½" Hex	1"	AR-400	31021-183	
4" Hex	1"	AR-450	35012-183	
4" Hex	1"	AR-400	31014-183	

3600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
4½" Hex	1"	AR-400	31022-183	
5" Hex	1"	AR-450	35011-183	
5" Hex	1"	AR-400	31007-183	
5½" Hex	1"	AR-400	31023-183	
6" Hex	1"	AR-450	35015-183	
6" Hex	1"	AR-400	31015-183	
1½" Diamond	1"	AR-400	31039-183	
2" Diamond	1"	AR-400	31040-183	

3800 WOOD HOG

Hammer			Part #	
Forged Hammer			39216-171	
Inserts/Tips			Part #	
Alpha 2			40668-571	
Alpha 3			40749-571	
Wearwolf Gen 2			40595-901	
Lone Wolf			40741-571	
Wolf Claw			40716-571	
Omega			40754-571	
Alpha 2 Flat Back			40729-571	
Insert Hardware			Part #	
Bolt			21624-417	
Stover Lock Nut			21733-411	
Raker			Part #	
Forged Raker Assy			40265-189	
Raker Gauge			30380-189	
Anvil/Hardware			Part #	
Anvil			40209-182	
Nut (Qty 4 per anvil)			21733-308	
Washer (Qty 4 per anvil)			21161-047	
Bolt (Qty 4 per anvil)			21624-419	
Rods			Part #	
Hammer Rod (Qty 8)			30534-182	
Rod Lock Plate (Qty2)			30024-183	
Rod Lock Scraper (Qty 8)			40371-846	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
1" Diameter	½"	AR-450	45011-189	
1" Diameter	½"	AR-400	45001-189	
¾" Diameter	½"	AR-450	45012-189	
¾" Diameter	½"	AR-400	45002-189	
½" Diameter	½"	AR-450	45013-189	

3800 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1" Diameter	½"	AR-450	45011-189	
1" Diameter	½"	AR-400	45001-189	
¾" Diameter	½"	AR-450	45012-189	
¾" Diameter	½"	AR-400	45002-189	
½" Diameter	½"	AR-450	45013-189	
½" Diameter	½"	AR-400	45003-189	
⅜" Diameter	½"	AR-400	45004-189	
¾" Diameter	¾"	AR-450	45015-189	
¾" Diameter	¾"	AR-400	45008-189	
1" Diameter	¾"	AR-400	45009-189	
¾" Diameter	¾"	AR-500	45010-189	
1" Diameter	1"	AR-450	35025-189	
1" Diameter	1"	AR-400	35007-189	
1¼" Diameter	1"	AR-450	35038-189	
1½" Diameter	1"	AR-450	35026-189	
1½" Diameter	1"	AR-400	35011-189	45007-189
2" Diameter	1"	AR-450	35034-189	
2" Diameter	1"	AR-400	35015-189	
3" Diameter	1"	AR-450	35036-189	
3" Diameter	1"	AR-400	35013-189	
1½" Hex, Closed-End	1"	AR-450	35039-189	45016-189
1½" Hex, Closed-End	1"	AR-400	35001-189	
2" Hex, Closed-End	1"	AR-450	35037-189	
2" Hex, Closed-End	1"	AR-400	35002-189	
2" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35045-189	
2½" Hex, Closed-End	1"	AR-450	35032-189	
2½" Hex, Closed-End	1"	AR-400	35033-189	
3" Hex, Closed-End	1"	AR-450	35019-189	45014-189
3" Hex, Closed-End	1"	AR-400	35003-189	45005-189
4" Hex, Closed-End	1"	AR-450	35020-189	

3800 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
4" Hex, Closed-End	1"	AR-400	35004-189	45006-189
5" Hex, Closed-End	1"	AR-450	35041-189	
5" Hex, Closed-End	1"	AR-450	35040-189	
5" Hex, Closed-End	1"	AR-400	35005-189	
6" Hex, Closed-End	1"	AR-450	35024-189	
6" Hex, Closed-End	1"	AR-400	35000-189	
7" Hex, Closed-End	1"	AR-450	35030-189	
7" Hex, Closed-End	1"	AR-400	35029-189	
8" Hex, Closed-End	1"	AR-400	35006-189	
2" x 5" Horizontal	1"	AR-450	35042-189	
2" x 5" Horizontal	1"	AR-400	35043-189	
3" x 5" Slant	1"	AR-400	35014-189	

3800XL WOOD HOG

Hammers			Part #	
Hammer			39216-183	
Inserts/Tips			Part #	
Alpha 2			40668-571	
Alpha 3			40749-571	
Wearwolf Gen 2			40595-901	
Lone Wolf			40741-571	
Wolf Claw			40716-571	
Omega			40754-571	
Alpha 2 Flat Back			40729-571	
Insert Hardware			Part #	
Bolt			21624-417	
Stover Lock Nut			21733-411	
Raker			Part #	
Raker Assy			40057-191	
Raker Gauge			30161-191	
Anvil/Hardware			Part #	
Anvil			40209-182	
Bolt (Qty 4)			21624-419	
Washer (Qty 8)			21161-047	
Nut (Qty 8)			21733-071	
Rods			Part #	
Hammer Rod (Qty 8)			30338-188	
Rod Lock Plate (Qty 2)			30579-571	
Rod Lock Scraper (Qty 8)			40371-846	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter, Closed-End	¾"	AR-400	45006-191	
1" Diameter	¾"	AR-450	45003-191	
1" Diameter	¾"	AR-400	45002-191	
1 ½" Hex, Closed-End	1"	AR-450	35036-191	

3800XL WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ½" Hex, Closed-End	1"	AR-400	35030-191	
1 ½" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35047-191	
2" Hex, Closed-End	1"	AR-450	35037-191	
2" Hex, Closed-End	1"	AR-400	35003-191	
2" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35048-191	
2 ½" Hex, Closed-End	1"	AR-450	35038-191	
2 ½" Hex, Closed-End	1"	AR-400	35029-191	
3" Hex, Closed-End	1"	AR-450	35039-191	
3" Hex, Closed-End	1"	AR-400	35004-191	
4" Hex, Closed-End	1"	AR-450	35040-191	
4" Hex, Closed-End	1"	AR-400	35001-191	
5" Hex, Closed-End	1"	AR-450	35041-191	
5" Hex, Closed-End	1"	AR-400	35002-191	
6" Hex, Closed-End	1"	AR-450	35042-191	
6" Hex, Closed-End	1"	AR-400	35000-191	
8" Hex, Closed-End	1"	AR-450	35043-191	
8" Hex, Closed-End	1"	AR-400	35028-191	
1" Diameter	1"	AR-450	35033-191	
1" Diameter	1"	AR-400	35032-191	

3800XL WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1½" Diameter	1"	AR-450	35057-191	
2" Diameter	1"	AR-450	35044-191	
2½" Diameter	1"	AR-450	35053-191	
3" Diameter	1"	AR-450	35034-191	
3" Diameter	1"	AR-400	35005-191	
1" x 4" Horizontal	1"	AR-450	35052-191	
1" x 5" Horizontal, Customer Spec.	1"	AR-450	35055-191	
1" x 5" Horizontal, Special, ⅜" Webbing	1"	AR-450	35056-191	

4600 WOOD HOG

Serial Numbers 184-1150 and Below

Hammers	Part #
Hammer, New Forged Version	40387-184
Inserts/Tips	Part #
Alpha 2, Short	40184-184
Alpha 2, Long	40349-184
Wearwolf Gen 2	40582-901
Insert Hardware	Part #
Bolt	21624-415
Stover Lock Nut	21733-411

Serial Numbers 184-1151 and Above

Hammer	Part #
2" Fixed Hammer	40293-184
Inserts/Tips	Part #
Alpha 2	40668-571
Alpha 3	40749-571
Omega	40754-571
Wearwolf Gen 2	40595-901
Lone Wolf	40741-571
Wolf Claw	40716-571
Alpha 2 Flat Back	40729-571
Insert Hardware	Part #
Bolt	21624-417
Stover Lock Nut	21733-411
Raker	Part #
Forged Raker Assy	40388-184
Raker Gauge	30627-184
Anvil/Hardware	Part #
Anvil	40324-184
Bolt (Qty 4)	21624-419
Washer (Qty 8)	21731-071
Nut (Qty 8)	21161-047

4600 WOOD HOG

Rods			Part #	
Hammer Rod (Qty 8)			30534-182	
Rod Lock Plate (Qty 2)			30001-184	
Rod Lock Scraper (Qty 8)			40371-846	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
¾" x 3" Horizontal	½"	AR-400	40185-184	
¾" Diameter	¾"	AR-400	45002-184	
1 ½" Hex	¾"	AR-450	45004-184	
1 ½" Hex	¾"	AR-400	40116-184	
1 ½" Hex, ⅝" Webbing	¾"	AR-450	45011-184	
1 ½" Hex, ⅝" Webbing	¾"	AR-400	45009-184	
1 ½" Custom-er Spec.	¾"	AR-400	45007-184	
2" Hex	¾"	AR-450	45003-184	
2" Hex	¾"	AR-400	40136-184	
2" Hex, ⅝" Webbing	¾"	AR-400	45010-184	
2" Hex, ⅝" Webbing	¾"	AR-450	45008-184	
2 ½" Hex	¾"	AR-450	45006-184	
2 ½" Hex	¾"	AR-400	40118-184	
3" Hex	¾"	AR-450	45005-184	
3" Hex	¾"	AR-400	40178-184	
1" Diameter	1"	AR-450	35025-184	
1" Diameter	1"	AR-400	35006-184	
1 ¼" Diameter	1"	AR-400	30100-184	
1 ½" Diameter	1"	AR-400	30101-184	
2" Diameter	1"	AR-450	35020-184	
2" Diameter	1"	AR-400	30103-184	40076-184
2 ½" Diameter	1"	AR-400	30149-184	
3" Diameter	1"	AR-450	35017-184	
3" Diameter	1"	AR-400	30104-184	40275-184
3 ½" Diameter	1"	AR-400	30626-184	
2" Square	1"	AR-400	30422-184	

4600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
3" Square	1"	AR-450	35019-184	
3" Square	1"	AR-400	30423-184	
4" Square	1"	AR-450	35024-184	
4" Square	1"	AR-400	30224-184	
6" x 6" Slant	1"	AR-450	35015-184	
6" x 6" Slant	1"	AR-400	30105-184	
2" x 4" Slant	1"	AR-400	30106-184	
3" x 5" Slant	1"	AR-450	35021-184	
3" x 5" Slant	1"	AR-400	30107-184	
1½" Hex, ⅝" Webbing	1"	AR-400	35029-184	
2" Hex, ⅝" Webbing	1"	AR-450	35032-184	
2" Hex	1"	AR-400	35007-184	
3" Hex	1"	AR-450	35013-184	
3" Hex	1"	AR-400	35004-184	
4" Hex	1"	AR-450	35014-184	
4" Hex	1"	AR-400	30311-184	
5" Hex	1"	AR-450	35009-184	
5" Hex	1"	AR-400	30307-184	
6" Hex	1"	AR-450	35012-184	
6" Hex	1"	AR-400	30314-184	
8" Hex	1"	AR-450	35018-184	
8" Hex	1"	AR-400	30389-184	

4600XL WOOD HOG

Hammer	Part #
Hammer	40659-188
Hammer, Single-Bolt, 1" Bolt	40742-188
Inserts/Tips	Part #
Alpha 2	40668-571
Alpha 3	40749-571
Omega	40754-571
Wearwolf Gen 2	40595-901
Lone Wolf	40741-571
Wolf Claw	40716-571
Alpha 2 Flat Back	40729-571
Single Bolt Insert, 1" Bolt	40741-188
Insert Hardware	Part #
$\frac{3}{4}$ " Bolt	21624-417
$\frac{3}{4}$ " Stover Lock Nut	21733-411
1" Bolt	21624-516
1" Nut	21733-413
Raker	Part #
Forged Raker Assy	40233-188
Raker Gauge	30235-1888
Anvil/Hardware	Part #
Anvil	40209-182
Bolt (Qty 4)	21624-418
Washer (Qty 8)	21161-047
Jam Nut (Qty 4)	21731-071
Nut (Qty 4)	21731-461
Rods	Part #
Hammer Rod (Qty 8)	30338-188
Heat Treated Rod (Qty 8)	30018-188
Rod Lock Plate (Qty 2)	30017-188
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

4600XL WOOD HOG

Wear Plates		Part #		
Side Wear Plate (Qty 2)		30131-188		
Bolt (Qty 6 per Wear Plate)		21624-106		
Washer (Qty 6 per Wear Plate)		21161-042		
Rt Side Top Wear Plate (Qty 5)		30129-188		
Bolt (Qty 5 per Wear Plate)		21624-405		
Washer (Qty 5 per Wear Plate)		21161-047		
Bottom Wear Plate (Qty 4)		30128-188		
Bolt (Qty 4 per Wear Plate)		21624-405		
Washer (Qty 4 per Wear Plate)		21161-047		
Lt Side Wear Plate (Qty 5)		30130-188		
Bolt (Qty 4 per Wear Plate)		21624-403		
Washer (Qty 4 per Wear Plate)		21161-047		
Wear Plate (Qty 2)		30803-188		
Bolt (Qty 4 per Wear Plate)		21624-403		
Washer (Qty 4 per Wear Plate)		21161-047		
Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	½"	AR-400	45001-188	
⅝" Diameter	½"	AR-450	45021-188	
⅝" Diameter	½"	AR-400	45003-188	
¾" Diameter	½"	AR-450	45019-188	
¾" Diameter	½"	AR-450	45020-188	
¾" Diameter	½"	AR-400	45004-188	
½" Diameter	¾"	AR-400	45006-188	
⅝" Diameter	¾"	AR-400	45008-188	
¾" Diameter	¾"	AR-400	45007-188	
1" Diameter	¾"	AR-450	45017-188	
1" Diameter	¾"	AR-400	45000-188	
1 ½" Diameter	¾"	AR-400	45013-188	
2" Diameter	¾"	AR-400	45014-188	
1 ½" Square	¾"	AR-400	45026-188	
1 ½" x 3" Horizontal	¾"	AR-450	45022-188	

4600XL WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ½" x 3" Horizontal	¾"	AR-400	45005-188	
2" x 4" Horizontal	¾"	AR-450	45018-188	
2" x 4" Horizontal	¾"	AR-400	45002-188	
¾" Diamond	¾"	AR-400	45009-188	
1½" Diameter	1"	AR-450	35048-188	
1½" Diameter	1"	AR-400	35049-188	
2" Diameter	1"	AR-400	35030-188	
3" Diameter	1"	AR-450	35052-188	
3" Diameter	1"	AR-400	35027-188	
4" Diameter	1"	AR-450	35050-188	
4" Diameter	1"	AR-400	35051-188	
5" Diameter	1"	AR-400	35057-188	
1" x 1½" Horizontal	1"	AR-450	35067-188	
1" x 2" Horizontal	1"	AR-450	35062-188	
1" x 5" Horizontal	1"	AR-450	35060-188	
1" x 5" Horizontal, Special ⅜" Web	1"	AR-450	35061-188	
2" x 4" Horizontal	1"	AR-450	35047-188	
2" x 4" Horizontal	1"	AR-400	35018-188	
3" x 5" – 4" x 6" Horiz. Progressive	1"	AR-450	35046-188	
3" x 5" – 4" x 6" Horiz. Progressive	1"	AR-400	35014-188	
4" x 6" Horizontal	1"	AR-450	35053-188	
6" x 9" Horizontal	1"	AR-400	35024-188	
1 ½" Hex, Closed-End	1"	AR-450	35036-188	
1 ½" Hex, Closed-End	1"	AR-400	35006-188	
1 ½" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35065-188	

4600XL WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ½" Hex, Closed-End, ⅝" Webbing	1"	AR-400	35055-188	
1 ¾" Hex, Closed-End	1"	AR-400	35028-188	
2" Hex, Closed-End	1"	AR-450	35042-188	
2" Hex, Closed-End	1"	AR-400	35005-188	45023-188
2" Hex, Closed-End, ⅝" Webbing	1"	AR-400	35056-188	
2" Hex, ⅝" Webbing	1"	AR-450	35063-188	
2 ½" Hex, Closed-End	1"	AR-450	35043-188	45025-188
2 ½" Hex, Closed-End	1"	AR-400	35011-188	
2 ¾" Hex, Closed-End	1"	AR-400	35009-188	
3" Hex, Closed-End	1"	AR-450	35032-188	45016-188
3" Hex, Closed-End	1"	AR-400	35004-188	45011-188
3" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35066-188	
4" Hex, Closed-End	1"	AR-450	35031-188	45015-188
4" Hex, Closed-End	1"	AR-400	35003-188	45012-188
5" Hex, Closed-End	1"	AR-450	35034-188	
5" Hex, Closed-End	1"	AR-400	35002-188	
6" Hex, Closed-End	1"	AR-450	35033-188	
6" Hex, Closed-End	1"	AR-400	35001-188	
7" Hex, Closed-End	1"	AR-400	35029-188	
8" Hex, Closed-End	1"	AR-450	35037-188	
8" Hex, Closed-End	1"	AR-400	35007-188	
6" Square, Closed-End	1"	AR-450	35059-188	
8" Square, Closed-End	1"	AR-450	35045-188	
8" Square, Closed-End	1"	AR-400	35008-188	

5600 WOOD HOG

Hammer		Part #		
Hammer		40128-169		
Inserts/Tips		Part #		
Alpha 2		40714-169		
Wearwolf Gen 2		40581-901		
Angled Insert		40565-169		
Wolf Claw		40693-169		
Alpha 2 Flat Back		40076-969		
Insert Hardware		Part #		
Bolt		21624-465		
Stover Lock Nut		21733-412		
Raker		Part #		
Raker Assy		40786-169		
Raker Gauge		32424-169		
Anvil/Hardware		Part #		
Anvil (Qty 2)		40407-169		
Bolt (Qty 4 per anvil)		21624-457		
Nut (Qty 4 per anvil)		21733-412		
Rods		Part #		
Hammer Rod (Qty 6)		32438-169		
Rod Lock Plate (Qty 2)		30988-575		
Rod Lock Scraper (Qty 12)		40371-846		
Scraper Bolt (Qty 12)		21624-256		
Bolt (Qty 4)		21624-409		
Washer (Qty 4)		21161-047		
Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	¾"	AR-450	45013-169	
¾" Diameter	¾"	AR-450	45012-169	
¾" Diameter	¾"	AR-400	45006-169	
1" Diameter	¾"	AR-450	45014-169	
1¼" Diameter	¾"	AR-450	45015-169	
1½" Diameter	¾"	AR-450	45016-169	

5600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
2" Square, Open-End	¾"	AR-400	40775-169	
2" Square, Closed-End	¾"	AR-400	45003-169	
2 ½" Square, Open-End	¾"	AR-400	40776-169	
2 ½" Closed-End	¾"	AR-400	45004-169	
2" x 3" Horiz.	¾"	AR-400	45005-169	
2" x 4" Horiz.	¾"	AR-400	45002-169	
3" Hex	¾"	AR-450	45011-169	
3" Hex	¾"	AR-400	40735-169	
1" Diameter	1"	AR-450	35036-169	
1¼" Diameter	1"	AR-450	35040-169	
1¼" Diameter	1"	AR-400	32290-169	
1½" Diameter	1"	AR-450	35025-169	
1½" Diameter	1"	AR-400	30910-169	
2" Diameter	1"	AR-450	35020-169	
2" Diameter	1"	AR-400	30812-169	40497-169
2" Diameter	1"	AR-400	30812-169	40516-169
2½" Diameter	1"	AR-450	35033-169	
2½" Diameter, Bottom	1"	AR-400	30835-169	40639-169
2½" Diameter, Middle	1"	AR-400	30835-169	40640-169
2½" Dia., Top	1"	AR-400	30835-169	40641-169
3" Diameter	1"	AR-450	35027-169	
3" Diameter	1"	AR-400	30969-169	40699-169
3" Diameter	1"	AR-400	30969-169	40700-169
3" Diameter	1"	AR-400	30969-169	40701-169
3½" Diameter	1"	AR-400	31476-169	
4" Diameter	1"	AR-450	35028-169	
4" Diameter	1"	AR-400	30970-169	
2" Square	1"	AR-450	35023-169	
2" Square	1"	AR-400	31017-169	40501-169
3" Square	1"	AR-450	35026-169	
3" Square, Top	1"	AR-400	30834-169	40636-169
3" Sq., Middle	1"	AR-400	30834-169	40637-169

5600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
3" Sq., Bottom	1"	AR-400	30834-169	40638-169
4" Square	1"	AR-400	30971-169	
5" Square	1"	AR-400	31951-169	
1" x 2" Horiz.	1"	AR-400	32358-169	
1" x 2" Slant	1"	AR-400	32251-169	
1" x 6" Slant	1"	AR-400	31510-169	
2" x 4" Slant	1"	AR-450	35032-169	
2" x 4" Slant	1"	AR-400	30805-169	
3" x 5" Slant	1"	AR-450	35018-169	
3" x 5" Slant	1"	AR-400	30806-169	
4" x 6" Slant	1"	AR-450	35030-169	
4" x 6" Slant	1"	AR-400	30810-169	
5" x 8" Slant	1"	AR-400	31172-169	
6" x 6" Slant	1"	AR-450	35034-169	
6" x 6" Slant	1"	AR-400	31188-169	
7" x 7" Slant	1"	AR-400	35012-169	
8" x 8" Slant	1"	AR-450	35021-169	
8" x 8" Slant	1"	AR-400	31173-169	
3" x 5" Diamond	1"	AR-400	31693-169	
4" x 6" Demo	1"	AR-400	30811-169	
1 ½" Hex	1"	AR-400	31959-169	
2" Hexagon	1"	AR-450	35041-169	
2" Hexagon	1"	AR-400	31958-169	
2 ½" Hex, Open-End	1"	AR-400	35001-169	
2 ½" Hex	1"	AR-450	35031-169	
2 ½" Hex	1"	AR-400	31957-169	
3" Hexagon	1"	AR-450	35017-169	
3" Hexagon	1"	AR-400	31956-169	
4" Hexagon	1"	AR-450	35022-169	
4" Hexagon	1"	AR-400	32322-169	
4" Hexagon, 2" Border	1"	AR-400	35007-169	
6" Hexagon	1"	AR-450	35019-169	
6" Hexagon	1"	AR-400	32295-169	
6" Hexagon, 2" Border	1"	AR-400	35008-169	

6400X WOOD HOG

Hammers			Part #	
Standard Forged			40286-195	
Inserts/Tips			Part #	
Alpha 2			40462-186	
Alpha 3			40807-186	
Wolf Claw Standard			40232-186	
Wolf Claw			40094-186	
Wearwolf Gen 2			40577-901	
Insert Hardware			Part #	
Bolt			21624-466	
Stover Lock Nut			21733-412	
Raker			Part #	
Forged Raker Assy			40287-195	
Raker Gauge			30608-186	
Anvil/Hardware			Part #	
Anvil			40030-195	
Bolt (Qty 4)			21624-520	
Washer (Qty 8)			21161-049	
Nut (Qty 4)			21731-081	
Nut (Qty 4)			21731-463	
Rods			Part #	
Hammer Rod (Qty 8)			30053-195	
Rod Lock Plate (Qty 2)			31788-186	
Rod Lock Scraper (Qty 8)			40882-186	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	¾"	AR-450	45001-195	
1" Dia, ⅝" Webbing	¾"	AR-450	45002-195	
1½" Dia	1"	AR-400	35035-195	
2" Dia	1"	AR-400	35033-195	
2" Dia	1"	AR450	35034-195	
1 ½" Hex	1"	AR-450	35031-195	

6400X WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ½" Hex	1"	AR-450	35032-195	
3" Diameter	1"	AR-450	35028-195	
3" Diameter	1"	AR-400	35027-195	
1 ½" Hex, ⅝" Webbing	1"	AR-400	35012-195	
2" Hex	1"	AR-450	35008-195	
2" Hex	1"	AR-400	35009-195	
2" Hex, ⅝" Webbing	1"	AR-450	35024-195	
2 ½" Hex, ⅝" Webbing	1"	AR-450	35022-195	
2 ½" Hex, ⅝" Webbing	1"	AR-400	35021-195	
3" Hex	1"	AR-450	35006-195	
3" Hex	1"	AR-400	35007-195	
3" Hex, ⅝" Webbing	1"	AR-450	35023-195	
4" Hex	1"	AR-450	35004-195	
4" Hex	1"	AR-400	35005-195	
5" Hex	1"	AR-450	35002-195	
5" Hex	1"	AR-400	35003-195	
6" Hex	1"	AR-450	35000-195	
6" Hex	1"	AR-400	35001-195	
7" Hex	1"	AR-450	35010-195	
7" Hex	1"	AR-400	35011-195	
8" Hex	1"	AR-450	35015-195	
8" Hex	1"	AR-400	35016-195	
4" x 7" Horizontal	1"	AR-450	35019-195	
4" x 7" Horizontal	1"	AR-400	35020-195	
8" x 14" Horizontal	1"	AR-450	35017-195	
8" x 14" Horizontal	1"	AR-400	35018-195	

6600 WOOD HOG

Hammers	Part #
Standard Forged	40394-186
3" Dia Rod-Hammer	40286-195
Inserts/Tips	Part #
Alpha 2	40462-186
Alpha 3	40807-186
Wolf Claw	40094-186
Wearwolf Gen 2	40577-901
Insert Hardware	Part #
Bolt	21624-466
Stover Lock Nut	21733-412
Raker	Part #
Forged Raker Assy	40456-186
3" Dia Rod - Raker	40287-195
Raker Gauge	30608-186
Anvil/Hardware	Part #
Anvil	40227-186
Hard Surface Anvil	40445-186
Bolt (Qty 4)	21624-520
Washer (Qty 8)	21161-049
Nut (Qty 4)	21731-463
Nut (Qty 4)	21731-081
Rods	Part #
Hammer Rod (Qty 8)	30989-186
3" Dia Ro	31916-186
Heat-Treated Hammer Rod (Qty 8)	30005-186
Rod Lock Plate (Qty 2)	30007-186
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty8)	21624-256

6600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	¾"	AR-400	45010-186	
1" Diameter	¾"	AR-450	45012-186	
1" Diameter	¾"	AR-400	45009-186	
1½" Hex, Closed-End	¾"	AR-450	45011-186	
1½" Hex, Closed-End	¾"	AR-400	45008-186	
1" Diameter	1"	AR-400	35064-186	
1¼" Diameter	1"	AR-450	35059-186	
1½" Diameter	1"	AR-450	35060-186	
1½" Diameter	1"	AR-400	35011-186	
1½" Diameter, ⅝" Webbing	1"	AR-450	35066-186	
1¾" Diameter	1"	AR-450	35053-186	
2" Diameter	1"	AR-450	35038-186	
2" Diameter	1"	AR-400	35013-186	
2¼" Diameter	1"	AR-450	35046-186	
2¼" Diameter	1"	AR-400	35047-186	
2½" Diameter	1"	AR-400	35016-186	
3" Diameter	1"	AR-450	35048-186	
3" Diameter	1"	AR-400	35024-186	
4" Diameter	1"	AR-450	35063-186	
4" Diameter	1"	AR-400	35026-186	
6" Diameter	1"	AR-450	35056-186	
1½" Hex, Closed-End	1"	AR-450	35051-186	
1½" Hex, Closed-End	1"	AR-400	35007-186	
1½" Hex, ⅝" Webbing	1"	AR-450	35068-186	
1½" Hex, Open-End	1"	AR-400	35028-186	
2" Hex, Closed-End	1"	AR-450	35034-186	
2" Hex, Closed-End	1"	AR-400	35005-186	
2" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35062-186	
2½" Hex, Closed-End ⅝" Webbing	1"	AR-450	35065-186	

6600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
2" Hex, Open-End	1"	AR-450	35042-186	
2" Hex, Open-End	1"	AR-400	35023-186	
2½" Hex, Closed-End	1"	AR-450	35049-186	
2½" Hex, Closed-End	1"	AR-400	35010-186	
3" Hex, Open-End	1"	AR-450	35050-186	
3" Hex, Open-End	1"	AR-400	35017-186	
3" Hex, Closed-End	1"	AR-450	35031-186	
3" Hex, Closed-End	1"	AR-400	35002-186	
3" Hex, ⅝" Webbing	1"	AR-450	35067-186	
4" Hex, Closed-End	1"	AR-450	35032-186	
4" Hex, Closed-End	1"	AR-400	35020-186	
4" Hex, Open-End	1"	AR-450	35035-186	
4" Hex, Open-End	1"	AR-400	35003-186	
5" Hex, Closed-End	1"	AR-450	35040-186	
5" Hex, Closed-End	1"	AR-400	35021-186	
5" Hex, Open-End	1"	AR-450	35039-186	
5" Hex, Open-End	1"	AR-400	35004-186	
6" Hex, Closed-End	1"	AR-400	35037-186	
6" Hex, Open-End	1"	AR-400	35022-186	
6" Hex, Open-End	1"	AR-400	35033-186	
6" Hex, Open-End	1"	AR-400	35001-186	
7" Hex, Closed-End	1"	AR-400	35061-186	
8" Hex, Closed-End	1"	AR-450	35041-186	

6600 WOOD HOG

Grate Description	Thickness	Material	Part #	Baffled Grate
8" Hex, Closed-End	1"	AR-400	35006-186	
Demo	1"	AR-400	35012-186	
4" x 6" Hex, Closed-End	1"	AR-450	35057-186	
3" x 5" Slanted	1"	AR-450	35044-186	
3" x 5" Slanted	1"	AR-400	35018-186	
6" Square	1"	AR-450	35054-186	
6" Square	1"	AR-400	35055-186	
8" Square, 2" Web	1"	AR-450	35036-186	
8" Square, 2" Web	1"	AR-400	35014-186	
8" Square, 2" Web, Side Dead Space	1"	AR-400	35027-186	
1 ½" x 3" Horizontal	1"	AR-450	35043-186	
1 ½" x 3" Horizontal	1"	AR-400	35015-186	
6" x 9" Horizontal	1"	AR-400	35029-186	
8" Horizontal Less Vertical Webs	1"	AR-400	35058-186	

7600 WOOD HOG

Hammer	Part #
Forged Hammer	40679-185
Inserts/Tips	Part #
Alpha 2 Flat back	40076-969
8 weld Flat Back	40113-969
Alpha 2 Rail Back	40714-169
Wearwolf Gen 2	40581-901
Angled Insert	40565-169
Wolf Claw	40693-169
Insert Hardware	Part #
Bolt	21624-465
Stover Lock Nut	21733-412
Raker	Part #
2" Thick Forged Raker	40723-185
Raker Gauge	31740-185
Anvil/Hardware	Part #
2-Piece Anvil	40111-185
Bolt (Qty 12)	21624-505
Washer (Qty 12)	21161-049
1-Piece Anvil	40572-185
Bolt (Qty 4)	21624-519
Washer (Qty 4)	21161-049
Nut (Qty 4)	21733-413
Rods	Part #
Hammer Rod (Qty 12)	31939-185
Rod Lock Plate (Qty 2)	31017-185
Rod Lock Scraper (Qty 12)	40371-846
Scraper Bolt (Qty 12)	21624-256

7600 WOOD HOG

Grate Description	Thickness	Material	Part #
1" Diameter	¾"	AR-400	40418-185
1 ½" Hex	¾"	AR-450	45001-185
1 ½" Hex	¾"	AR-400	40381-185
2" Hexagon	¾"	AR-450	45000-185
2" Hexagon	¾"	AR-400	40293-185
2" Hex w/Top Dead Space	¾"	AR-400	40528-185
2 ½" Hex	¾"	AR-400	40288-185
3" Hexagon	¾"	AR-400	40294-185
1½" Diameter	1"	AR-450	35037-185
1½" Diameter	1"	AR-400	30707-185
1½" Diameter w/Side Dead Space	1"	AR-400	30909-185
1½" Diameter w/Top Dead Space	1"	AR-400	35023-185
2" Diameter No Dead Space	1"	AR-450	35044-185
2" Diameter No Dead Space	1"	AR-400	30164-185
2" Diameter w/Top Dead	1"	AR-400	35017-185
2" Diameter w/ 12 ⅞" Side Dead Space	1"	AR-400	30165-185
2" Diameter w/ 16" Side Dead Space	1"	AR-400	31656-185
3" Diameter	1"	AR-450	35024-185
3" Diameter	1"	AR-400	30151-185
3" Diameter w/Top Dead Space	1"	AR-400	35008-185
3" Diameter w/Side Dead Space	1"	AR-400	30160-185
4" Diameter	1"	AR-450	35035-185
4" Diameter	1"	AR-400	30158-185
4" Diameter w/Side Dead Space	1"	AR-400	30162-185
2" Square	1"	AR-400	30156-185
2" Square w/ Side Dead	1"	AR-450	35036-185
2" Square w/ Side Dead	1"	AR-400	30163-185
4" Square	1"	AR-400	30157-185
4" Square w/ Side Dead	1"	AR-400	30159-185
6" Square	1"	AR-400	30150-185
6" Square w/ Side Dead Space	1"	AR-400	30154-185
8" Square w/ 2" Web	1"	AR-450	35033-185

7600 WOOD HOG

Grate Description	Thickness	Material	Part #
4" Hex, Open-End, w/Top Dead Space	1"	AR-400	31451-185
4" Hex, Closed-End	1"	AR-450	35025-185
4" Hex, Closed-End	1"	AR-400	31754-185
4" Hex, Closed-End, w/Top Dead Space	1"	AR-400	35015-185
4" Hex, Closed-End, w/ Side Dead Space	1"	AR-400	35016-185
5" Hex	1"	AR-400	31755-185
5" Hex, Open-End	1"	AR-450	35045-185
5" Hex, Open-End	1"	AR-400	31067-185
5" Hex, Closed-End	1"	AR-400	35020-185
5" Hex, Open-End, w/Top Dead Space	1"	AR-400	31452-185
5" Hex, Closed-End, w/Top Dead Space	1"	AR-400	35021-185
5 ¾" Hex	1"	AR-450	35028-185
5 ¾" Hex	1"	AR-400	35004-185
5 ¾" Hex, w/Top Dead Space	1"	AR-450	35040-185
5 ¾" Hex, w/Top Dead Space	1"	AR-400	35003-185
6" Hex, Open-End	1"	AR-450	35046-185
6" Hex, Open-End	1"	AR-400	31068-185
6" Hex, Closed-End	1"	AR-450	35030-185
6" Hex, Closed-End	1"	AR-400	31756-185
6" Hex, Open-End, w/Top Dead Space	1"	AR-400	31453-185
6" Hex, Closed-End, w/Top Dead Space	1"	AR-450	35041-185
6" Hex, Closed-End, w/Top Dead Space	1"	AR-400	35022-185
6" Hex, w/ Side Dead Space	1"	AR-400	35002-185
6" Hex, w/Top, Bottom, Side Dead Space	1"	AR-400	35012-185
8" Hex	1"	AR-400	31255-185
8" Hex, w/ Side Dead Space	1"	AR-400	35010-185
8" Hex, w/Top, Side Dead Space	1"	AR-400	35009-185
8" Hex, w/Top Dead Space	1"	AR-400	31454-185
Demo 7" x 16", w/Top Dead Space	1"	AR-400	31643-185
Demo 7" x 16"	1"	AR-400	31642-185

950 TUB GRINDER

Hammer	Part #
Hammer, Single Bolt	46014-555
Inserts/Tips–Single Bolt	Part #
Alpha 2	46021-555
Alpha 3	46023-555
Wearwolf Gen 2	40584-901
Insert Hardware	Part #
Bolt	21624-363
Stover Lock Nut	21733-410
Hammer	Part #
Hammer, 2 Bolt	46016-555
Inserts/Tips, 2 Bolt	Part #
Flat Threaded Insert	46017-555
Bolt	21624-361
Grate Hold Downs	Part #
Grate Hold Down (Qty 2)	30674-846
Bolt Per Hold Down (Qty 2)	21624-361
Grate Hold Down (Qty 4)	30462-555
Bolt Per Hold Down (Qty 1)	21624-361
Washer Per Hold Down (Qty 1)	21161-046
Nut Per Hold Down (Qty 1)	21733-307
Rods	Part #
Rod	30608-555
Rod Lock Plate (Qty 2)	30914-846
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

950 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	¾"	AR-450	45087-555	
½" Diameter	¾"	AR-400	45027-555	
⅝" Diameter	¾"	AR-400	45073-555	
¾" Diameter	¾"	AR-450	45081-555	
¾" Diameter	¾"	AR-400	45028-555	
¾" Diameter	¾"	AR-400	45070-555	
1" Diameter	½"	AR-400	45109-555	
1" Diameter	⅜"	AR-450	45084-555	
1" Diameter	⅜"	AR-400	45085-555	
1" Diameter	¾"	AR-450	45079-555	
1" Diameter	¾"	AR-400	45021-555	
1" Diameter	¾"	AR-400	45076-555	
1¼" Diameter	¾"	AR-400	45037-555	
1½" Dia., w/ 1" Dia. Pin	¾"	AR-400	45055-555	
1½" Diameter	¾"	AR-450	45077-555	
1½" Diameter	¾"	AR-400	45024-555	
1¾" Diameter	¾"	AR-400	45075-555	
2" Diameter	¾"	AR-450	45078-555	
2" Diameter	¾"	AR-400	45019-555	
2¼" Diameter	¾"	AR-450	45082-555	
2¼" Diameter	¾"	AR-400	45083-555	
2½" Diameter	¾"	AR-450	45099-555	
2½" Diameter	¾"	AR-400	45039-555	
3" Diameter	¾"	AR-450	45092-555	
3" Diameter	¾"	AR-400	45025-555	
8" Diameter	¾"	AR-400	45053-555	
2" Square	¾"	AR-400	45045-555	
3" Square	¾"	AR-400	45043-555	
2" x 4" Slant	¾"	AR-450	45086-555	
2" x 4" Slant	¾"	AR-400	45020-555	
3" x 5" Slant	¾"	AR-450	45080-555	
3" x 5" Slant	¾"	AR-400	45022-555	
4" x 6" Slant	¾"	AR-400	45032-555	
Compost	¾"	AR-400	45026-555	
1 ½" Hex, Open-End	¾"	AR-400	45052-555	

950 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
1 1/2" Hex, Closed-End	3/4"	AR-400	45062-555	
1 3/4" Hex, Closed-End	3/4"	AR-450	45094-555	
1 3/4" Hex, Closed-End	3/4"	AR-400	45095-555	
2" Hex	3/4"	AR-450	45089-555	45101-555
2" Hex	3/4"	AR-400	45048-555	
2 1/2" Hex, Closed-End	3/4"	AR-400	45071-555	
2 3/4" Hex	3/4"	AR-400	45050-555	
3" Hex, Open-End	3/4"	AR-400	45059-555	
3" Hex, Closed-End	3/4"	AR-400	45063-555	
4" Hex, Open-End	3/4"	AR-400	45061-555	
4" Hex, Closed-End	3/4"	AR-400	45064-555	
Blank	3/4"	AR-450	45098-555	
Blank	3/4"	AR-400	45105-555	
Rotor Deflect Grates				
1" Diameter	1/2"	AR-400	45111-555	
1/2" Diameter	3/4"	AR-400	45036-555	
5/8" Diameter	3/4"	AR-400	45074-555	
3/4" Diameter	3/4"	AR-400	45069-555	
1" Diameter	3/4"	AR-450	45088-555	
1" Diameter	3/4"	AR-400	45034-555	
1 1/4" Diameter	3/4"	AR-400	45038-555	
1 1/2" Diameter	3/4"	AR-450	45093-555	
1 1/2" Diameter	3/4"	AR-400	45035-555	
1 3/4" Diameter	3/4"	AR-400	45068-555	
2" Diameter	3/4"	AR-450	45091-555	
2" Diameter	3/4"	AR-400	45029-555	
2 1/2" Diameter	3/4"	AR-450	45100-555	
2 1/2" Diameter	3/4"	AR-400	45046-555	
3" Diameter	3/4"	AR-400	45030-555	
8" Diameter	3/4"	AR-400	45054-555	
2" Square	3/4"	AR-400	45056-555	

950 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
3" Square	¾"	AR-400	45044-555	
2" x 4" Slant	¾"	AR-450	45090-555	
2" x 4" Slant	¾"	AR-400	45023-555	
3" x 5" Slant	¾"	AR-400	45031-555	
4" x 6" Slant	¾"	AR-400	45033-555	
1 ½" Hex, Open-End	¾"	AR-400	45057-555	
1 ½" Hex, Closed-End	¾"	AR-400	45065-555	
1 ¾" Hex, Closed-End	¾"	AR-450	45096-555	
1 ¾" Hex, Closed-End	¾"	AR-400	45097-555	
2" Hex	¾"	AR-450	45102-555	45103-555
2" Hex	¾"	AR-400	45049-555	
2 ½" Hex	¾"	AR-400	45072-555	
2 ¾" Hex	¾"	AR-400	45051-555	
3" Hex, Open-End	¾"	AR-400	45058-555	
3" Hex, Closed-End	¾"	AR-400	45066-555	
4" Hex, Open-End	¾"	AR-400	45060-555	
4" Hex, Closed-End	¾"	AR-400	45067-555	

1000 & 1050 TUB GRINDER

Hammer	Part #
Forged Hammer	40469-846
Inserts/Tips	Part #
Alpha 2	40868-846
Alpha 3	40869-846
Wearwolf Gen 2	40579-901
Alpha 2 Flat Back	40600-565
Alpha 2 Short	40373-846
Insert Hardware	Part #
Bolt	21624-364
Stover Lock Nut	21733-410
Wear Plates	Part #
Top Wear Plate (Qty 2)	30057-846
Bolt (Qty 10 Per Plate)	21451-356
Nut (Qty 10 Per Plate)	21733-305
Side Wear Plate (Qty 2)	40077-846
Bolt (Qty 8 Per Plate)	21451-359
Nut (Qty 8 Per Plate)	21733-305
Horseshoe Wear Plate (Qty 2)	40012-846
Bolt (Qty 4 Per Plate)	21624-405
Washer (Qty 4 Per Plate)	21161-047
Rotor Deflect Optional	Part #
Rotor Deflect (Qty 1)	40257-846
Bolt (Qty 5 Per Plate)	21624-256
Nut (Qty 5 Per Plate)	21733-409
Rods	Part #
Hammer Rod (Qty 8)	31435-846
Rod Lock Plate (Qty 2)	30914-846
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

1000 & 1050 TUB GRINDER

Grate Hold Downs			Part #	
Grate Hold Down (Qty 2)			30674-846	
Nut Per Wear Plate (Qty 2)			21731-226	
Washer Per Wear Plate (Qty 2)			21161-046	
Bolt Per Wear Plate (Qty 2)			21624-355	
Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	½"	AR-400	45005-846	
⅝" Diameter	½"	AR-400	40539-846	
¾" Diameter	½"	AR-450	45004-846	
¾" Diameter	½"	AR-400	40494-846	
1" Diameter	½"	AR 450	45002-846	
1¼" Diameter	½"	AR-450	45003-846	
1¼" Diameter	½"	AR-400	40354-846	
1½" Diameter	½"	AR-400	45006-846	
1⅝" Diameter	½"	AR-400	45007-846	
2" Diameter	½"	AR-400	45009-846	
2½" Diameter	½"	AR-400	45008-846	
1 ¼" Hex	½"	AR-400	40529-846	
⅝" x 6" Slant	½"	AR-450	45000-846	
⅝" x 6" Slant	½"	AR-400	40338-846	
½" x 6" Slant	5/8"	AR-400	40339-846	
No Holes	¾"	AR-400	35000-846	
⅝" Diameter	¾"	AR-400	35005-846	
¾" Diameter	¾"	AR-400	35006-846	
1" Diameter	¾"	AR-450	35030-846	
1" Diameter	¾"	AR-400	30990-846	
1½" Diameter	¾"	AR-400	35002-846	
1½" Diameter	¾"	AR-450	35008-846	
1½" Diameter	¾"	AR-400	30925-846	
1⅝" Diameter	¾"	AR-400	35001-846	
1¾" Diameter	¾"	AR-400	31349-846	
2" Diameter Not Std.	¾"	AR-400	31263-846	
2" Diameter	¾"	AR-450	35021-846	45001-846
2" Diameter	¾"	AR-400	30911-846	40540-846
2¼" Diameter	¾"	AR-450	35031-846	
2½" Diameter	¾"	AR-450	35022-846	

1000 & 1050 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
2½" Diameter	¾"	AR-400	30845-846	
3" Diameter	¾"	AR-450	35013-846	
3" Diameter	¾"	AR-400	30871-846	
3" Diameter Not Std.	¾"	AR-400	31262-846	
3½" Diameter	¾"	AR-400	31384-846	
4" Diameter	¾"	AR-400	31000-846	
5" Diameter	¾"	AR-400	30898-846	
6" Diameter	¾"	AR-400	35004-846	
1" Square	¾"	AR-400	30909-846	
1½" Square	¾"	AR-450	35023-846	
1½" Square	¾"	AR-400	30921-846	
2" Square	¾"	AR-450	35014-846	
2" Square	¾"	AR-400	30910-846	
3" Square	¾"	AR-450	35028-846	
3" Square	¾"	AR-400	30922-846	
4" Square	¾"	AR-450	35024-846	
4" Square	¾"	AR-400	30927-846	
1½" x 5" Rectangle	¾"	AR-400	30757-846	
1½" x 2½" Rectangle	¾"	AR-400	30999-846	
1¾" x 5" Rectangle	¾"	AR-400	30749-846	
2" x 5" Rectangle	¾"	AR-400	30998-846	
2" x 4" Slant	¾"	AR-450	35007-846	
2" x 4" Slant	¾"	AR-400	30783-846	
3" x 5" Slant	¾"	AR-450	35009-846	
3" x 5" Slant	¾"	AR-400	30923-846	
4" x 6" Slant	¾"	AR-450	35015-846	
4" x 6" Slant	¾"	AR-400	30913-846	
5" x 7" Slant	¾"	AR-450	35016-846	
5" x 7" Slant	¾"	AR-400	30976-846	
Compost	¾"	AR-400	30912-846	
Demo 4" x 6"	¾"	AR-400	30933-846	
1½" Hex, Open-End	¾"	AR-450	35019-846	

1000 & 1050 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
1 ½" Hex, Open-End	¾"	AR-400	31374-846	
1 ½" Hex, Closed-End	¾"	AR-400	35003-846	
1 ¾" Hex	¾"	AR-400	31362-846	
2" Hex	¾"	AR-450	35029-846	
2" Hex	¾"	AR-400	31331-846	
2" Hex, ⅝" Webbing	¾"	AR-400	35037-846	
2 ½" Hex	¾"	AR-450	35018-846	
2 ½" Hex	¾"	AR-400	31332-846	
3" Hex	¾"	AR-450	35017-846	
3" Hex	¾"	AR-400	31329-846	
4" Hex	¾"	AR-400	31334-846	
1 ½" Diamond	¾"	AR-400	31261-846	

1100/1200 TUB

Hammer	Part #
Hammer, 1 ½" Thick	40801-565
Inserts/Tips	Part #
Alpha 2	40868-846
Alpha 3	40869-846
Wearwolf Gen 2	40579-901
Alpha 2 Flat Back	40600-565
Alpha 2 Short	40373-846
Insert Hardware	Part #
Bolt	21624-364
Stover Lock Nut	21733-410
Hammer	Part #
Hammer, 2" Thick	40760-565
Inserts/Tips	Part #
Alpha 2	40734-565
Alpha 3	40937-565
Wearwolf Gen 2	40582-901
Insert Hardware	Part #
Bolt	21624-415
Nut	21733-411
Washer (Qty 4 Per Plate)	21161-049
Grate Hold Downs	Part #
Grate Hold Down (Qty 2)	30674-846
Grate Hold Down Bolts (Qty 2)	21624-357
Washer Per Hold Down (Qty 2)	21161-046
Nut Per Hold Down (Qty 2)	21731-070
Rods	Part #
Hammer Rod (Qty 8)	31647-565
Rod Lock Plate (Qty 2)	31273-565
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

1100/1200 TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
½" Diameter	½"	AR-450	45043-565	
½" Diameter	½"	AR-400	45010-565	
¾" Diameter	½"	AR-450	45032-565	
¾" Diameter	½"	AR-400	40507-565	
2" Square	½"	AR-400	40494-565	
3" Square	½"	AR-400	40495-565	
1 ½" Hex	½"	AR-450	45037-565	
1 ½" Hex	½"	AR-400	40655-565	
3" x 5" Slant	½"	AR-400	40554-565	
⅜" x 6" Slant	⅝"	AR-400	45004-565	
⅜" x 6" Slant	⅝"	AR-400	40540-565	
½" x 6" Slant	⅝"	AR-450	45020-565	
½" x 6" Slant	⅝"	AR-400	40539-565	
2" Square	¾"	AR-400	40558-565	
2" Square	¾"	AR-450	45013-565	
2" Square	¾"	AR-400	40518-565	
¾" Diameter	¾"	AR-450	45027-565	
¾" Diameter	¾"	AR-400	40710-565	
1" Diameter	¾"	AR-450	45018-565	
1" Diameter	¾"	AR-400	40535-565	
1¼" Diameter, ½" Tabs	¾"	AR-400	40550-565	
1¼" Diameter, ½" Tabs	¾"	AR-450	45042-565	
1¼" Diameter, ¼" Tabs	¾"	AR-450	45048-565	
1¼" Diameter, ½" Outside Tabs	¾"	AR-400	45009-565	
1¼" Diameter, ¼" Tabs	¾"	AR-400	45047-565	
1½" Diameter	¾"	AR-450	45031-565	
1½" Diameter	¾"	AR-400	40551-565	
2" Diameter	¾"	AR-450	45034-565	
2" Diameter	¾"	AR-400	40521-565	
2½" Diameter	¾"	AR-400	40624-565	
3" Diameter	¾"	AR-450	45050-565	
1" Square	¾"	AR-400	40545-565	
1½" Square	¾"	AR-400	40546-565	

1100/1200 TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
1½" Square	¾"	AR-450	45014-565	
1½" Square	¾"	AR-400	40523-565	
2" Square	¾"	AR-400	40518-565	
3" Square (2¾)	¾"	AR-450	45029-565	
3" Square (2¾)	¾"	AR-400	40519-565	
4" Square (3¾)	¾"	AR-450	45033-565	
4" Square (3¾)	¾"	AR-400	40520-565	
1½" x 5" Horizontal	¾"	AR-400	40457-565	
1" x 6" Slant	¾"	AR-400	40458-565	
2" x 4" Slant	¾"	AR-400	40536-565	
3" x 5" Slant	¾"	AR-400	40701-565	
4" x 6" Slant	¾"	AR-400	45003-565	
Compost (2)	¾"	AR-400	40530-565	
Compost (3)	¾"	AR-400	40542-565	
1½" Hex	¾"	AR-450	45044-565	
1½" Hex	¾"	AR-400	45005-565	
1¾" Hex	¾"	AR-400	45011-565	
2" Hex	¾"	AR-450	45024-565	
2" Hex	¾"	AR-400	40658-565	
4" Hex	¾"	AR-450	45046-565	
5" Hex	¾"	AR-450	45049-565	
6" Hex	¾"	AR-450	45041-565	
6" Hex	¾"	AR-400	45008-565	
1½" Diameter	1"	AR-450	45021-565	
1½" Diameter	1"	AR-400	40544-565	
1¾" Diameter	1"	AR-400	45001-565	40633-565
2" Diameter	1"	AR-450	45023-565	
2" Diameter	1"	AR-400	40553-565	
2½" Diameter	1"	AR-400	40482-565	
2½" Diameter	1"	AR-400	40562-565	
3" Diameter	1"	AR-450	45019-565	
3" Diameter	1"	AR-400	40537-565	
4" Diameter	1"	AR-400	40483-565	

1100/1200 TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
1½" Square	1"	AR-400	40642-565	
2" Square	1"	AR-450	45030-565	
2" Square	1"	AR-400	40531-565	
3" Square	1"	AR-450	45016-565	
3" Square	1"	AR-400	40532-565	
4" Square	1"	AR-450	45017-565	
4" Square	1"	AR-400	40533-565	
3" x 4" Rectangle	1"	AR-400	40505-565	
1½" x 3" Horizontal	1"	AR-400	45002-565	
1" x 4" Slant	1"	AR-400	40549-565	
1" x 6" Slant	1"	AR-400	40557-565	
2" x 4" Slant	1"	AR-450	45022-565	
2" x 4" Slant	1"	AR-400	40552-565	
3" x 5" Slant	1"	AR-450	45012-565	
3" x 5" Slant	1"	AR-400	40527-565	
4" x 6" Slant	1"	AR-450	45015-565	
4" x 6" Slant	1"	AR-400	40528-565	
5" x 7" Slant	1"	AR-400	40538-565	
4" x 6" Slant	1"	AR-400	40526-565	
3" x 5" Demo (2)	1"	AR-400	40534-565	
3" x 5" Demo (3)	1"	AR-400	40541-565	
4" x 6" Demo (2)	1"	AR-450	45035-565	
4" x 6" Demo (2)	1"	AR-400	40529-565	
4" x 6" Demo (3)	1"	AR-450	45036-565	
4" x 6" Demo (3)	1"	AR-400	40543-565	
1" Hex	1"	AR-400	40709-565	
1½" Hex	1"	AR-450	45039-565	
1½" Hex	1"	AR-400	40715-565	
2" Hex	1"	AR-450	45025-565	
2" Hex	1"	AR-400	40673-565	
2½" Hex	1"	AR-450	45038-565	
2½" Hex	1"	AR-400	40704-565	

1100/1200 TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
3" Hex	1"	AR-450	45026-565	
3" Hex	1"	AR-400	40703-565	
4" Hex	1"	AR-450	45040-565	
4" Hex	1"	AR-400	40718-565	
5" Hex	1"	AR-400	40729-565	
6" Hex	1"	AR-450	45028-565	
6" Hex	1"	AR-400	45006-565	
7" Hex	1"	AR-450	45045-565	
8" Hex	1"	AR-400	45007-565	

1200XL TUB

Hammer			Part #	
Forged Hammer			40277-567	
Inserts/Tips			Part #	
Alpha 2			40668-571	
Alpha 3			40749-571	
Wearwolf Gen 2			40595-901	
Welded Knife Insert			40752-571	
Wolf Claw			40716-571	
Alpha 2 Flat Back			40729-571	
Wolf Bite			40224-188	
Insert Hardware			Part #	
Bolt			21624-417	
Stover Lock Nut			21733-411	
Grate Hold Downs			Part #	
Grate Hold Down (Qty 2)			30674-846	
Bolt Per Hold Down (Qty 2)			21624-356	
Rods			Part #	
Hammer Rod (Qty 8)			31647-565	
Rod Lock Plate (Qty 2)			31273-565	
Rod Lock Scraper (Qty 8)			40371-846	
Scraper Bolt (Qty 8)			21624-256	
Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	½"	AR-400	45003-567	
1½" Diameter	½"	AR-400	40152-567	
1½" Diameter	¾"	AR-400	40066-567	
Solid – Obm Tech.	¾"	AR-400	40099-567	
2" x 3" Horizontal	¾"	AR-450	45008-567	
2" x 3" Horizontal	¾"	AR-400	45001-567	
2" x 5" Horizontal	¾"	AR-450	45004-567	
2" x 5" Horizontal	¾"	AR-400	45000-567	

1200XL TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
¾" Diameter	½"	AR-400	45003-567	
1½" Diameter	½"	AR-400	40152-567	
1½" Diameter	¾"	AR-400	40066-567	
Solid – Obm Tech.	¾"	AR-400	40099-567	
2" x 3" Horizontal	¾"	AR-450	45008-567	
2" x 3" Horizontal	¾"	AR-400	45001-567	
2" x 5" Horizontal	¾"	AR-450	45004-567	
2" x 5" Horizontal	¾"	AR-400	45000-567	
2 ¾" Hex, Open-End	¾"	AR-450	45005-567	
2 ¾" Hex, Open-End	¾"	AR-400	45006-567	
1" Square	¾"	AR-450	45007-567	
1 ¼" Square	¾"	AR-450	45010-567	
1" Diameter	1"	AR-450	35020-567	
1" Diameter	1"	AR-400	30042-567	
1½" Diameter	1"	AR-450	35013-567	
1½" Diameter	1"	AR-400	30096-567	
2" Diameter	1"	AR-450	35022-567	
2" Diameter	1"	AR-400	30092-567	
2½" Diameter	1"	AR-450	35032-567	
3" Diameter	1"	AR-450	35015-567	
3" Diameter	1"	AR-400	30093-567	
4" Diameter	1"	AR-450	35025-567	
4" Diameter	1"	AR-400	30098-567	
6" Diameter	1"	AR-450	35029-567	
1½" Square	1"	AR-400	30100-567	
2" Square	1"	AR-400	30033-567	
3" Square	1"	AR-450	35010-567	
3" Square	1"	AR-400	30095-567	
4" Square	1"	AR-450	35009-567	
4" Square	1"	AR-400	30034-567	
2" x 4" Slant	1"	AR-400	30094-567	
3" x 5" Slant	1"	AR-450	35018-567	

1200XL TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
3" x 5" Slant	1"	AR-400	30028-567	
4" x 6" Slant	1"	AR-450	35008-567	
4" x 6" Slant	1"	AR-400	30029-567	
6" x 6" Slant	1"	AR-450	35014-567	
6" x 6" Slant	1"	AR-400	30032-567	
Compost	1"	AR-400	30091-567	
3" x 5" Demo	1"	AR-400	30058-567	
4" x 6" Demo	1"	AR-450	35019-567	
4" x 6" Demo	1"	AR-400	30030-567	
1½" Hex, Open-End	1"	AR-450	35017-567	
1½" Hex, Open-End	1"	AR-400	30107-567	
1½" Hex, Closed-End	1"	AR-400	35005-567	
2" Hex	1"	AR-450	35016-567	
2" Hex	1"	AR-400	30102-567	
2½" Hex, Open-End	1"	AR-400	30106-567	
2½" Hex, Closed-End	1"	AR-400	35006-567	
3" Hex, Open-End	1"	AR-400	30392-567	
3" Hex, Closed-End	1"	AR-400	35007-567	
4" Hex	1"	AR-450	35011-567	
4" Hex	1"	AR-400	30104-567	
5" Hex	1"	AR-450	35030-567	
5" Hex	1"	AR-400	35031-567	
6" Hex	1"	AR-450	35021-567	
6" Hex	1"	AR-400	30105-567	
4" x 7" Horizontal	1"	AR-450	35027-567	
4" x 7" Horizontal	1"	AR-400	35028-567	

1300 TUB GRINDER

Hammer	Part #
Hammer	40746-571
Raker	Part #
Raker (Optional)	40650-571
Inserts/Tips	Part #
Alpha 2	40668-571
Alpha 3	40749-571
Omega	40754-571
Wearwolf Gen 2	40595-901
Welded Knife Insert	40752-571
Lone Wolf	40741-571
Wolf Claw	40716-571
Alpha 2 Flat Back	40729-571
Wolf Bite	40224-188
Insert Hardware	Part #
Bolt	21624-417
Stover Lock Nut	21733-411
Wear Plates	Part #
Top Wear Plate (Qty 2 Per Side)	30861-571
Bolt (Qty 8 Per Plate)	21624-354
Flat Washer (Qty 8 Per Plate)	21161-046
Lock Washer (Qty 8 Per Plate)	21171-145
Side Wear Plate (Qty 2 Per Side)	40260-571
Bolt (Qty 6 Per Plate)	21624-407
Flat Washer (Qty 6 Per Plate)	21161-047
Lock Washer (Qty 6 Per Plate)	21171-147
Horseshoe Wear Plate	40246-571
Bolt (Qty 6 Per Plate)	21624-505
Lock Washer (Qty 6 Per Plate)	21171-150
Flat Washer (Qty 6 Per Plate)	21161-050

1300 TUB GRINDER

Rotor Deflect (Optional)				Part #	
Front Rotor Deflector				40122-571	
Rear Rotor Deflector				40565-571	
Washer Per Deflect (Qty 8)				21161-047	
Bolt Per Deflect (Qty 8)				21624-407	
Grate Hold Downs				Part #	
Grate Hold Down (Qty 4)				30238-571	
Hold Down Washer (Qty 2)				21161-046	
Hold Down Nut (Qty 2)				21733-307	
Rods				Part #	
Hammer Rod (Qty 8)				31530-571	
Heat-Treated Hammer Rod (Qty 8)				30559-571	
Rod Lock Plate (Qty 2)				30579-571	
Rod Lock Scraper (Qty 8)				40371-846	
Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
1" Diameter	½"	AR-400	40450-571		
1½" Diameter	½"	AR-400	45003-571		
1 ½" Hex	½"	AR-400	45004-571		
¾" Diameter	¾"	AR-450	45016-571		
¾" Diameter	¾"	AR-400	40237-571	40282-571	
¾" Diameter, Special	¾"	AR-400	45022-571		
⅞" Diameter	¾"	AR-400	40239-571		
1" Diameter	¾"	AR-400	40243-571	40283-571	
1" Diameter	¾"	AR-450	45015-571		
1" Diameter, 495 holes	¾"	AR-400	40236-571		
1" Diameter, 495 holes	¾"	AR-450	45018-571		
1" Diameter, 725 holes	¾"	AR-400	40254-571		
1¼" Diameter, 725 holes	¾"	AR-400	40253-571		
1½" Diameter	¾"	AR-450	45019-571		
1½" Diameter	¾"	AR-400	45005-571		
2" Diameter	¾"	AR-400	45000-571		

1300 TUB GRINDER

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
2" Diameter, 5/16" Webbing	3/4"	AR-450	45030-571		
2" Diameter, 5/16" Webbing	3/4"	AR-400	45024-571		
3" Diameter	3/4"	AR-400	45001-571		
1 1/2" X 2" Horizontal	3/4"	AR-450	45020-571		
1 1/2" Hex	3/4"	AR-450	45014-571		
1 1/2" Hex	3/4"	AR-400	40498-571		
1 3/4" Hex	3/4"	AR-450	45017-571		
1 3/4" Hex	3/4"	AR-400	45002-571		
2" Hex	3/4"	AR-450	45021-571		
Compost	3/4"	AR-400	40125-571	40197-571	
1 1/4" Diameter	1"	AR-450	35045-571		
1 1/4" Diameter	1"	AR-400	30461-571		
1 1/2" Diameter	1"	AR-450	35020-571		
1 1/2" Diameter	1"	AR-400	30538-571		
1 1/2" Diameter, 5/16" Webbing	1"	AR-400	35061-571		
1 1/2" Diameter, 5/16" Webbing	1"	AR-450	35064-571		
1 3/4" Diameter, Closed-End	1"	AR-450	35054-571		
1 3/4" Diameter, Closed-End	1"	AR-400	35055-571		
1 3/4" Diameter, Open-End	1"	AR-400	35002-571		
2" Diameter	1"	AR-450	35017-571	45009-571	45008-571
2" Diameter	1"	AR-400	30204-571	40184-571	40407-571
2" Diameter, 5/16" Webbing	1"	AR-450	35065-571		
2 1/4" Diameter	1"	AR-450	35039-571		
2 1/4" Diameter	1"	AR-400	35040-571		
2 1/2" Diameter	1"	AR-450	35053-571		
2 1/2" Diameter	1"	AR-400	30309-571		
2 1/2" Diameter	1"	AR-400	30862-571		
3" Diameter	1"	AR-450	35019-571	45011-571	
3" Diameter	1"	AR-400	30301-571	40185-571	40477-571
3" Diameter	1"	AR-400	30301-571		40478-571

1300 TUB GRINDER

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
3½" Diameter	1"	AR-450	35047-571		
3½" Diameter	1"	AR-400	31463-571		
4" Diameter	1"	AR-450	35031-571		
4" Diameter	1"	AR-400	30302-571	40186-571	
1" Square	1"	AR-400	30203-571		
1¼" Square	1"	AR-400	30543-571		
1½" Square	1"	AR-450	35043-571		
1½" Square	1"	AR-400	30211-571		40604-571
1½" Square	1"	AR-400	30211-571		40605-571
1½" Square	1"	AR-400	30211-571		40612-571
1½" Square	1"	AR-400	30211-571		40613-571
2" Square	1"	AR-450	35029-571		
2" Square	1"	AR-400	30205-571	40188-571	40578-571
2" Square	1"	AR-400	30205-571	40188-571	40579-571
2½" Square	1"	AR-400	30313-571		
3" Square	1"	AR-450	35028-571		Road Side 45025-571
3" Square	1"	AR-450	35028-571		Curb Side 45026-571
3" Square	1"	AR-400	30202-571	40189-571	
4" Square	1"	AR-450	35041-571		
4" Square	1"	AR-400	30210-571	40190-571	
6" Square	1"	AR-400	31401-571	40629-571	
8" Square	1"	AR-400	35059-571		
2" x 2½" Oval	1"	AR-400	30314-571	40276-571	
4" Triangle	1"	AR-400	30306-571	40195-571	
1¼" Diamond	1"	AR-400	31226-571		
1½" Diamond	1"	AR-400	31227-571		
2" Diamond	1"	AR-400	31221-571		
3" Diamond	1"	AR-400	35012-571		
5" Diamond	1"	AR-400	31152-571	40502-571	
6" Diamond	1"	AR-400	31489-571		
1" x 4" Slant	1"	AR-400	30207-571	40194-571	
2" x 4" Slant	1"	AR-400	35030-571		
2" x 4" Slant	1"	AR-400	30208-571	40191-571	
2" x 5" Slant	1"	AR-450	35051-571		

1300 TUB GRINDER

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
2" x 5" Slant	1"	AR-400	30545-571		
3" x 5" Slant	1"	AR-450	35016-571	45007-571	
3" x 5" Slant	1"	AR-400	30201-571	40192-571	
4" x 6" Slant	1"	AR-450	35018-571	45010-571	
4" x 6" Slant	1"	AR-400	30206-571	40193-571	
3" x 5" Demo	1"	AR-450	35044-571		
3" x 5" Demo	1"	AR-400	30330-571	40252-571	
4" x 6" Demo	1"	AR-400	35015-571	45006-571	
4" x 6" Demo	1"	AR-450	35025-571		
4" x 6" Demo	1"	AR-400	30200-571	40196-571	
Progressive Demo	1"	AR-450	35035-571		
Progressive Demo	1"	AR-400	35003-571		
Demo	1"	AR-450	35036-571		
Demo	1"	AR-400	35004-571		
1½" Hex	1"	AR-400	35014-571		
1½" Hex, Closed-End	1"	AR-450	35067-571		
1½" Hex, ⅝" Webbing	1"	AR-450	35068-571		
1¾" Hex	1"	AR-450	35032-571		
1¾" Hex	1"	AR-400	31277-571		
2" Hexagon	1"	AR-450	35024-571		
2" Hexagon	1"	AR-400	31192-571		
2" Hex, ⅝" Webbing	1"	AR-450	35063-571		
2½" Hex	1"	AR-450	35034-571		
2½" Hex	1"	AR-400	31395-571		
3" Hexagon	1"	AR-450	35023-571		
3" Hexagon	1"	AR-400	31195-571		
3½" Hex	1"	AR-450	35048-571		
3½" Hex	1"	AR-400	35001-571		
4" Hex, Closed Ends	1"	AR-450	35022-571		
4" Hex, Closed-End	1"	AR-400	31127-571	40488-571	
4" Hex, Open-End	1"	AR-450	35046-571		

1300 TUB GRINDER

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
4" Hex, Open-End	1"	AR-400	31336-571	40595-571	
5" Hex, Closed-End	1"	AR-450	35026-571		
5" Hex, Closed-End	1"	AR-400	31052-571	40473-571	
5" Hex, Open-End	1"	AR-450	35033-571		
5" Hex, Open-End	1"	AR-400	31337-571	40596-571	
6" Hex, Closed-End	1"	AR-450	35021-571	45012-571	
6" Hex, Closed-End	1"	AR-400	31092-571	40474-571	
6" Hex, Open-End	1"	AR-400	31338-571	40597-571	
8" Hex, Closed-End	1"	AR-400	35013-571		

1300B TUB GRINDER

Hammer	Part #
Hammer	40746-571
Inserts/Tips	Part #
Alpha 2	40668-571
Alpha 3	40749-571
Omega	40754-571
Wearwolf Gen 2	40595-901
Welded Knife Insert	40752-571
Lone Wolf	40741-571
Wolf Claw	40716-571
Alpha 2 Flat Back	40729-571
Alpha 2 Slotted Back	40401-571
Insert Hardware	Part #
Bolt	21624-417
Stover Lock Nut	21733-411
Wear Plates	Part #
Top Wear Plate (Qty 3)	30054-572
Rear Top Wear Plate (Qty 1)	40024-572
Bolt Per Wear Plate (Qty 10)	21624-353
Washer Per Wear Plate (Qty 10)	21161-046
Side Wear Plate Anvil (Qty 2)	40081-572
Regrind Anvil (Optional)	40021-572
Bolt Per Anvil (Qty 4)	21624-415
Washer Per Anvil (Qty 4)	21161-047
Wear Plates	Part #
Nut Per Anvil (Qty 4)	21733-411
Tub Floor Wear Plate	30055-572
Tub Floor Wear Plate	31082-571
Bolt Per Wear Plate (Qty 10)	21624-254
Washer Per Wear Plate (Qty 10)	21161-044
Horseshoe End Plate (Qty 2)	40171-572
Tub Floor Wear Plate (Qty 1)	31081-571

1300B TUB GRINDER

Wear Plates	Part #
Bolt Per Wear Plate (Qty 4)	21624-254
Washer Per Wear Plate (Qty 6)	21161-044
Parts for serial number 572-1566 & Up	
Bolt In Anvil	40469-572
Bolts (Qty 9)	21624-462
Nuts (Qty 9)	21733-412
Bolt-in Regrind Anvil	40493-572
Parts up to serial number 572-1494	
Bottom End Wear Plate (Qty 2)	30709-571
Bolt Per Wear Plate (Qty 7)	21624-355
Washer Per Wear Plate (Qty 7)	21161-046
Parts for serial number 572-1495 and Up	
Bottom End Wear Plate (Qty 2)	30442-572
Bolt Per Wear Plate (Qty 7)	21624-355
Washer Per Wear Plate (Qty 7)	21161-046
Rotor Deflect (Optional)	Part #
Rear Rotor Deflect	40026-572
Front Rotor Deflect	40025-572
Bolt Per Deflect (Qty 10)	21624-407
Nut Per Deflect (Qty 10)	21733-411
Rods	Part #
Hammer Rod (Qty 8)	30021-572
Heat Treated Hammer Rod (Qty 8)	30790-572
Rod Lock Plate (Qty 2)	30579-571
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

1300B TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
1" x 2" Horizontal	1/2"	AR-450	45006-572	
1" x 2" Horizontal	1/2"	AR-400	45004-572	
2" Diameter, Closed-End	1/2"	AR-450	45008-572	
2" Diameter, Closed-End	1/2"	AR-400	45005-572	
1" x 2" Horizontal	3/4"	AR-400	45015-572	
2" Hex, Closed-End	3/4"	AR-400	45000-572	
1/2" Diameter, Closed-End	3/4"	AR-450	45013-572	
3/4" Diameter, Closed-End	3/4"	AR-450	45010-572	
1 1/2" Diameter, Closed-End	3/4"	AR-400	45001-572	
1" Diameter, Closed-End	3/4"	AR-450	45009-572	
1" Diameter, Closed-End	3/4"	AR-400	45002-572	
1 1/4" Diameter, Closed-End	3/4"	AR-450	45016-572	
2 1/2" Diameter, Closed-End,	3/4"	AR-400	35068-572	
3" x 5" Slanted	1"	AR-450	35039-572	
3" x 5" Slanted	1"	AR-400	35008-572	
4" x 6" Slanted	1"	AR-450	35032-572	
4" x 6" Slanted	1"	AR-400	35003-572	
1 1/2" Diameter, Closed-End	1"	AR-450	35034-572	
1 1/4" Diameter, Closed-End,	1"	AR-450	35076-572	
1 1/2" Diameter, Closed-End	1"	AR-450	35062-572	35034-572
1 1/2" Diameter, Closed-End	1"	AR-400	35020-572	
1 1/2" Diameter, 5/16" Webbing	1"	AR-450	35080-572	

1300B TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
2" Diameter, Closed-End	1"	AR-450	35041-572	
2" Diameter, Closed-End	1"	AR-400	35022-572	
2½" Diameter, Closed-End	1"	AR-450	35066-572	
2½" Diameter, Closed-End	1"	AR-400	35067-572	
3" Diameter, Closed-End	1"	AR-450	35054-572	
3" Diameter, Closed-End	1"	AR-400	35026-572	
4" Diameter, Closed-End	1"	AR-450	35059-572	
5" Diameter, Closed-End	1"	AR-450	35074-572	
1¼" Square, Closed-End	1"	AR-450	35077-572	
2" Square, Closed-End	1"	AR-450	35050-572	
2" Square, Closed-End	1"	AR-400	35025-572	
2½" Square, Closed-End	1"	AR-450	35078-572	
3" Square, Closed-End	1"	AR-450	35051-572	
3" Square, Closed-End	1"	AR-400	35030-572	
4" Square, Closed-End	1"	AR-450	35070-572	
4" Square, Closed-End	1"	AR-400	35071-572	
8" Square, Closed-End	1"	AR-400	35031-572	
1½" Hex, Open-End	1"	AR-450	35037-572	
1½" Hex, Open-End	1"	AR-400	35004-572	
1½" Hex, Closed-End	1"	AR-450	35046-572	
1½" Hex, Closed-End	1"	AR-400	35013-572	
1½" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35082-572	

1300B TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
1¾" Hex Close-End	1"	AR-450	35043-572	
1¾" Hex Close-End	1"	AR-400	35056-572	
2" Hex, Open-End	1"	AR-450	35038-572	
2" Hex, Open-End	1"	AR-400	35005-572	
2" Hex, Closed-End	1"	AR-450	35047-572	45012-572
2" Hex, Closed-End	1"	AR-400	35014-572	
2" Hex, Closed-End, ⅝" Webbing	1"	AR-450	35083-572	
2½" Hex, Open-End	1"	AR-400	35011-572	
2½" Hex, Closed-End	1"	AR-450	35048-572	
2 ½" Hex, Closed-End	1"	AR-400	35015-572	
3" Hex, Open-End	1"	AR-450	35033-572	
3" Hex, Open-End	1"	AR-400	35006-572	
3" Hex, Closed-End	1"	AR-450	35049-572	
3" Hex, Closed-End	1"	AR-400	35016-572	
3 ½" Hex, Closed-End	1"	AR-400	35069-572	
4" Hex, Open-End	1"	AR-450	35040-572	
4" Hex, Open-End	1"	AR-400	35009-572	
4" Hex, Closed-End	1"	AR-450	35045-572	
4" Hex, Closed-End	1"	AR-400	35017-572	
5" Hex, Open-End	1"	AR-450	35036-572	
5" Hex, Open-End	1"	AR-400	35002-572	
5" Hex, Closed-End	1"	AR-450	35063-572	
5" Hex, Closed-End	1"	AR-400	35018-572	

1300B TUB

Grate Description	Thickness	Material	Part #	Baffled Grate
6" Hex, Open-End	1"	AR-450	35035-572	
6" Hex, Open-End	1"	AR-400	35001-572	
6" Hex, Closed-End	1"	AR-450	35057-572	
6" Hex, Closed-End	1"	AR-400	35019-572	
7" Hex, Closed-End	1"	AR-400	35007-572	
8" Hex, Closed-End	1"	AR-450	35060-572	
8" Hex, Closed-End	1"	AR-400	35061-572	
4" x 6" Demo	1"	AR-450	35044-572	
4" x 6" Demo	1"	AR-400	35012-572	

1400/1500 TUB

Hammer	Part #
Hammer	40023-575
Inserts/Tips	Part #
Alpha 2	40478-575
Insert Hardware	Part #
Bolt	21624-417
Stover Lock Nut	21733-411
Wear Plates	Part #
Top Wear Plate (Qty 4)	40460-575
Bolt Per Wear Plate (Qty 4)	21624-354
Lock Washer Per Wear Plate (Qty 8)	21171-115
Flat Washer Per Wear Plate (Qty 8)	21161-046
Side Wear Plate (Qty 4)	40440-575
Bolt Per Wear Plate (Qty 6)	21624-408
Lock Washer Per Wear Plate (Qty 6)	21171-117
Flat Washer Per Wear Plate (Qty 6)	21161-047
Horseshoe Wear Plate (Qty 2)	40038-575
Bolt Per Wear Plate (Qty 6)	21624-508
Lock Washer Per Wear Plate (Qty 6)	21171-119
Flat Washer Per Wear Plate (Qty 6)	21161-050
Rotor Deflect	Part #
Rear Rotor Deflect	40237-575
Lock Nut (Qty 8)	21733-307
Flat Washer (Qty 8)	21161-046
Bolt (Qty 8)	21624-357
Front Rotor Deflect	40236-575
Lock Nut (Qty 8)	21733-307
Flat Washer (Qty 8)	21161-046
Bolt (Qty 8)	21624-357

1400/1500 TUB

Grate Hold Downs				Part #	
Grate Hold Downs (Qty 4)				30238-571	
Bolts Per Hold Down (Qty 2)				21624-404	
Nuts Per Hold Down (Qty 2)				21731-071	
Rods				Part #	
Hammer Rod (Qty 8)				31362-575	
Rod Lock Plate (Qty 2)				30988-575	
Rod Lock Scraper (Qty 12)				40371-846	
Scraper Bolt (Qty 12)				21624-256	
Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
1¾" Hex, Closed-End, Top	½"	AR-400	45004-575		
1¾" Hex, Closed-End, Bottom	½"	AR-400	45005-575		
¾" Diameter, Top	¾"	AR-400	40418-575		
¾" Diameter, Bottom	¾"	AR-400	40419-575		
⅞" Diameter, Top	¾"	AR-400	40314-575	40339-575	
⅞" Diameter, Bottom	¾"	AR-400	40313-575	40340-575	
1" Diameter, Top	¾"	AR-450	45018-575		
1" Diameter, Top	¾"	AR-400	40311-575	40341-575	
1" Diameter, Bottom	¾"	AR-450	45019-575		
1" Diameter, Bottom	¾"	AR-400	40312-575	40342-575	
1½" Diameter, Top	¾"	AR-450	45014-575		
1½" Diameter, Top	¾"	AR-400	40309-575	40343-575	
1½" Diameter, Bottom	¾"	AR-450	45017-575		
1½" Diameter, Bottom	¾"	AR-400	40310-575	40344-575	
1¾" Diameter, Top	¾"	AR-400	40363-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
1¾" Diameter, Bottom	¾"	AR-400	40364-575		
1½" Hex, Open-End, Top	¾"	AR-400	40471-575		
1½" Hex, Open-End, Bottom	¾"	AR-400	40472-575		
1½" Hex, Closed-End, Top	¾"	AR-400	45006-575		
1½" Hex, Closed-End, Bottom	¾"	AR-400	45007-575		
1¾" Hex, Open-End, Top	¾"	AR-450	45015-575		
1¾" Hex, Open-End, Top	¾"	AR-400	45002-575		
1¾" Hex, Open-End, Bottom	¾"	AR-450	45016-575		
1¾" Hex, Open-End, Bottom	¾"	AR-400	45003-575		
1¾" Hex, Closed-End, Top	¾"	AR-400	45008-575		
1¾" Hex, Closed-End, Bottom	¾"	AR-400	45009-575		
2" Hex, Open-End, Top	¾"	AR-400	45000-575		
2" Hex, Open-End, Bottom	¾"	AR-400	45001-575		
2" Hex, Closed-End, Top	¾"	AR-400	45010-575		
2" Hex, Closed-End, Bottom	¾"	AR-400	45011-575		
1¼" Diameter, Top	1"	AR-450	35075-575		
1¼" Diameter, Top	1"	AR-400	30811-575	40349-575	
1¼" Diameter, Bottom	1"	AR-450	35073-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
1¼" Diameter, Bottom	1"	AR-400	30810-575	40350-575	
1½" Diameter, Top	1"	AR-400	31231-575		40407-575
1½" Diameter, Bottom	1"	AR-450	35074-575		
1½" Diameter, Bottom	1"	AR-400	31232-575		40408-575
1¾" Diameter, Top	1"	AR-450	35060-575		
1¾" Diameter, Top	1"	AR-400	35035-575		
1¾" Diameter, Bottom	1"	AR-450	35061-575		
1¾" Diameter, Bottom	1"	AR-400	35036-575		
2" Diameter, Top	1"	AR-450	35045-575		
2" Diameter, Top	1"	AR-400	30975-575	40347-575	
2" Diameter, Bottom	1"	AR-450	35044-575		
2" Diameter, Bottom	1"	AR-400	30974-575	40348-575	
1" Square, Top	1"	AR-400	30604-575	40271-575	
1" Square, Bottom	1"	AR-400	30605-575	40272-575	
1½" Square, Top	1"	AR-400	30581-575	40273-575	
1½" Square, Bottom	1"	AR-400	30582-575	40274-575	
1¾" Square, Top	1"	AR-400	30729-575	40275-575	
1¾" Square, Bottom	1"	AR-400	30730-575	40276-575	
2" Square, Top	1"	AR-450	35043-575		
2" Square, Top	1"	AR-400	30542-575	40277-575	
2" Square, Bottom	1"	AR-450	35056-575		
2" Square, Bottom	1"	AR-400	30543-575	40278-575	
3" Square, Top	1"	AR-450	35058-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
3" Square, Top	1"	AR-400	30985-575	40345-575	
3" Square, Bottom	1"	AR-450	35051-575		
3" Square, Bottom	1"	AR-400	30986-575	40346-575	
4" Square, Top	1"	AR-400	30745-575	40279-575	
4" Square, Bottom	1"	AR-400	30746-575	40280-575	
8" Square, Top	1"	AR-400	35037-575		
8" Square, Bottom	1"	AR-400	35038-575		
1½" Hex, Open-End, Top	1"	AR-450	35064-575		
1½" Hex, Open-End, Top	1"	AR-400	31319-575		
1½" Hex, Open-End, Bottom	1"	AR-400	31320-575		
1½" Hex, Closed-End, Top	1"	AR-400	35023-575		
1½" Hex, Closed-End, Bottom	1"	AR-400	35024-575		
1½" Hex, Closed-End, ⅝" Web, Top	1"	AR-450	35076-575		
1½" Hex, Closed-End ⅝" Web, Bottom	1"	AR-450	35077-575		
1¾" Hex, Open-End, Top	1"	AR-450	35068-575		
1¾" Hex, Open-End, Top	1"	AR-400	35007-575		
1¾" Hex, Open-End, Bottom	1"	AR-450	35069-575		
1¾" Hex, Open-End, Bottom	1"	AR-400	35008-575		
1¾" Hex, Closed-End, Top	1"	AR-400	35025-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
1¾" Hex, Closed-End, Bottom	1"	AR-400	35026-575		
2" Hex, Open-End, Top	1"	AR-450	35047-575		
2" Hex, Open-End, Top	1"	AR-400	35001-575		
2" Hex, Open-End, Bottom	1"	AR-450	35067-575		
2" Hex, Open-End, Bottom	1"	AR-400	35002-575		
2" Hex, Closed-End, Top	1"	AR-400	35027-575		
2" Hex, Closed-End, Bottom	1"	AR-400	35028-575		
2½" Hex, Open-End, Top	1"	AR-400	35015-575		
2½" Hex, Open-End, Bottom	1"	AR-400	35016-575		
2½" Hex, Closed-End, Top	1"	AR-400	35029-575		
2½" Hex, Closed-End, Bottom	1"	AR-400	35030-575		
3" Hex, Open-End, Top	1"	AR-450	35059-575		
3" Hex, Open-End, Top	1"	AR-400	31321-575		
3" Hex, Open-End, Bottom	1"	AR-450	35065-575		
3" Hex, Open-End, Bottom	1"	AR-400	31322-575		
3" Hex, Closed-End, Top	1"	AR-400	35031-575		
3" Hex, Closed-End, Bottom	1"	AR-450	35070-575		
3" Hex, Closed-End, Bottom	1"	AR-400	35032-575		
5" Hex, Open-End, Top	1"	AR-450	35046-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
5" Hex, Open-End, Top	1"	AR-400	31340-575	40458-575	
5" Hex, Open-End, Bottom	1"	AR-450	35066-575		
5" Hex, Open-End, Bottom	1"	AR-400	31341-575	40459-575	
5" Hex, Closed-End, Top	1"	AR-400	35033-575	45012-575	
5" Hex, Closed-End, Bottom	1"	AR-400	35034-575	45013-575	
¾" x 4" Slant, Top	1"	AR-400	30696-575	40289-575	
¾" x 4" Slant, Bottom	1"	AR-400	30695-575	40290-575	
7/8" x 4" Slant, Top	1"	AR-400	30694-575	40291-575	
7/8" x 4" Slant, Bottom	1"	AR-400	30693-575	40292-575	
1" x 4" Slant, Top	1"	AR-400	30572-575	40293-575	
1" x 4" Slant, Bottom	1"	AR-400	30571-575	40294-575	
1" x 6" Slant, Top	1"	AR-400	30528-575	40299-575	
1" x 6" Slant, Bottom	1"	AR-400	30529-575	40300-575	
1 ¼" x 4" Slant, Top	1"	AR-400	30713-575	40295-575	
1 ¼" x 4" Slant, Bottom	1"	AR-400	30712-575	40296-575	
1 ½" x 4" Slant, Top	1"	AR-400	30720-575	40297-575	
1 ½" x 4" Slant, Bottom	1"	AR-400	30719-575	40298-575	
1 ½" x 6" Slant, Top	1"	AR-400	30438-575	40301-575	
1 ½" x 6" Slant, Bottom	1"	AR-400	30439-575	40302-575	
6" x 6" Slant, Top	1"	AR-450	35057-575		
6" x 6" Slant, Top	1"	AR-400	30800-575	40287-575	
6" x 6" Slant, Bottom	1"	AR-450	35063-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
6" x 6" Slant, Bottom	1"	AR-400	30799-575	40288-575	
2" x 4" Slant, Top	1"	AR-450	35055-575		
2" x 4" Slant, Top	1"	AR-400	30290-575	40281-575	
2" x 4" Slant, Bottom	1"	AR-400	30291-575	40282-575	
3" x 5" Slant, Top	1"	AR-450	35040-575		
3" x 5" Slant, Top	1"	AR-400	30270-575	40283-575	
3" x 5" Slant, Bottom	1"	AR-450	35052-575		
3" x 5" Slant, Bottom	1"	AR-400	30271-575	40284-575	
4" x 6" Slant, Top	1"	AR-450	35039-575		
4" x 6" Slant, Top	1"	AR-400	30286-575	40285-575	
4" X 6" Slant, Bottom	1"	AR-450	35041-575		
4" x 6" Slant, Bottom	1"	AR-400	30287-575	40286-575	
4" x 6" Demo Slant, Bottom	1"	AR-450	35042-575		
3" x 5" Rectangle, Top	1"	AR-450	35048-575		
3" x 5" Rectangle, Top	1"	AR-400	35011-575		
3" x 5" Rectangle, Bottom	1"	AR-450	35053-575		
3" x 5" Rectangle, Bottom	1"	AR-400	35012-575		
4" x 6" Rectangle, Top	1"	AR-400	35013-575		
4" x 6" Rectangle, Bottom	1"	AR-400	35014-575		
5" x 7" Horizontal, Top	1"	AR-450	35078-575		
5" x 7" Horizontal, Bottom	1"	AR-450	35079-575		

1400/1500 TUB

Grate Description	Thick-ness	Mate-rial	Part #	Hard Surfaced #	BAF ASSM #
4" x 6" Slant, Top	1 ¼"	AR-400	30966-575		
4" x 6" Slant, Bottom	1 ¼"	AR-400	30965-575		

1600 TUB GRINDER

Hammer	Part #
Hammer	40394-186
Inserts/Tips	Part #
Alpha 2	40462-186
Alpha 3	40807-186
Wolf Claw	40094-186
Wearwolf Gen 2	40577-901
Insert Hardware	Part #
Bolt	21624-466
Stover Lock Nut	21733-412
Wear Plates	Part #
Top Wear Plate Front (Qty 3)	30090-576
Top Wear Plate Rear (Qty 1)	40035-576
Bolt Per Wear Plate (Qty 10)	21624-353
Washer Per Wear Plate (Qty 10)	21161-046
Side Wear Plate	40161-576
Side Wear Plate Upswing Side	40290-576
Bolt Per Wear Plate (Qty 4)	21624-415
Flat Washer Per Wear Plate (Qty 4)	21161-047
Nut Per Wear Plate (Qty 4)	21733-411
Rotor Deflect	Part #
Rotor Deflect Rear Optional (Qty 1)	40049-576
Rotor Deflect Front Optional (Qty 1)	40048-576
Bolts Per Deflect (Qty 10)	21624-407
Nuts Per Deflect (Qty 10)	21733-411
Rods	Part #
Hammer Rod (Qty 8)	30989-186
Rod Lock Plate (Qty 2)	30007-186
Rod Lock Scraper (Qty 8)	40371-846
Scraper Bolt (Qty 8)	21624-256

1600 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
1" Diameter, Closed-End	¾"	AR-450	45001-576	
1" Diameter, Closed-End	1"	AR-450	35031-576	
1" Diameter, ¼ Web	1"	AR-450	35034-576	
1½" Diameter, Open-End	1"	AR-400	35008-576	
1½" Diameter, Closed-End	1"	AR-400	35016-576	
2" Diameter	1"	AR-400	35011-576	
3" Diameter	1"	AR-450	35035-576	
1½" Hex, Open-End	1"	AR-450	35024-576	
1½" Hex, Open-End	1"	AR-400	35006-576	
1½" Hex, Closed-End	1"	AR-450	35030-576	
1½" Hex, Closed-End	1"	AR-400	35017-576	
1¾" Hex, Open-End	1"	AR-400	35007-576	
1¾" Hex, Closed-End	1"	AR-400	35018-576	
2" Hex, Open-End	1"	AR-450	35023-576	
2" Hex, Open-End	1"	AR-400	35004-576	
2" Hex, Closed-End	1"	AR-400	35019-576	
2½" Hex, Closed-End	1"	AR-400	35010-576	
3" Hex, Open-End	1"	AR-400	35000-576	
3" Hex, Closed-End	1"	AR-450	35036-576	
3" Hex, Closed-End	1"	AR-400	35020-576	
4" Hex, Closed-End	1"	AR-450	35032-576	
4" Hex, Closed-End	1"	AR-400	35021-576	
5" Hex, Open-End	1"	AR-450	35026-576	

1600 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
1" Diameter, Closed-End	¾"	AR-450	45001-576	
1" Diameter, Closed-End	1"	AR-450	35031-576	
1" Diameter, ¼ Web	1"	AR-450	35034-576	
1½" Diameter, Open-End	1"	AR-400	35008-576	
1½" Diameter, Closed-End	1"	AR-400	35016-576	
2" Diameter	1"	AR-400	35011-576	
3" Diameter	1"	AR-450	35035-576	
1½" Hex, Open-End	1"	AR-450	35024-576	
1½" Hex, Open-End	1"	AR-400	35006-576	
1½" Hex, Closed-End	1"	AR-450	35030-576	
1½" Hex, Closed-End	1"	AR-400	35017-576	
1¾" Hex, Open-End	1"	AR-400	35007-576	
1¾" Hex, Closed-End	1"	AR-400	35018-576	
2" Hex, Open-End	1"	AR-450	35023-576	
2" Hex, Open-End	1"	AR-400	35004-576	
2" Hex, Closed-End	1"	AR-400	35019-576	
2½" Hex, Closed-End	1"	AR-400	35010-576	
3" Hex, Open-End	1"	AR-400	35000-576	
3" Hex, Closed-End	1"	AR-450	35036-576	
3" Hex, Closed-End	1"	AR-400	35020-576	
4" Hex, Closed-End	1"	AR-450	35032-576	
4" Hex, Closed-End	1"	AR-400	35021-576	
5" Hex, Open-End	1"	AR-450	35026-576	

1600 TUB GRINDER

Grate Description	Thickness	Material	Part #	Baffled Grate
5" Hex, Open-End	1"	AR-400	35001-576	
5" Hex, Closed-End	1"	AR-400	35014-576	
6" Hex, Open-End	1"	AR-450	35022-576	
6" Hex, Open-End	1"	AR-400	35002-576	
6" Hex, Closed-End	1"	AR-400	35015-576	
7" Hex	1"	AR-450	35027-576	
7" Hex	1"	AR-400	35003-576	
8" Hex, 2" Web	1"	AR-450	35025-576	
8" Hex, 2" Web	1"	AR-400	35012-576	
8" Square, 2" Web	1"	AR-450	35029-576	
8" Square, 2" Web	1"	AR-400	35009-576	
Progressive	1"	AR-400	35005-576	

48" CHIPPERS

Description	Dimensions	Part #
Chipper Knife	14 $\frac{3}{4}$ " x 4" x $\frac{3}{8}$ "	39233-158
Counter Knife	14 $\frac{3}{4}$ " x 2 $\frac{1}{8}$ " x $\frac{3}{8}$ "	39233-112
Counter Knife	14 $\frac{3}{4}$ " x 2 $\frac{1}{4}$ " x $\frac{3}{8}$ "	39233-113
Counter Knife	14 $\frac{3}{4}$ " x 2 $\frac{1}{2}$ " x $\frac{3}{8}$ "	39233-114
Carbide Counter Knife	14 $\frac{3}{4}$ " x 2 $\frac{1}{4}$ " x $\frac{3}{8}$ "	39233-709
Counter Knife Bolts		21452-052
Knife Clamp/Holder	Dimensions	Part #
Conventional Knife Clamp 5/8" Chip		40001-480
Mor-Clamp Knife Clamp		40090-480
Knife Holder		30140-480
Knife Holder Bolts		21451-611
Fan Blades	Dimensions	Part #
Paddle Fan Blade		40157-480
Box Fan Blade		30160-580
Rim Blade	Dimensions	Part #
Rim Blade		30193-750
Anvils	Dimensions	Part #
Vertical Anvil		30020-902
Vertical Carbide Anvil		39233-224
Horizontal Anvil		30031-902
Horizontal Carbide Anvil		39233-225

58" CHIPPERS

Description	Dimensions	Part #
Chipper Knife	19 5/8" x 4" x 3/8"	39233-159
Counter Knife	19 5/8" x 2 1/8" x 3/8"	39233-115
Counter Knife	19 5/8" x 2 1/4" x 3/8"	39233-116
Counter Knife	19 5/8" x 2 1/2" x 3/8"	39233-117
Carbide Counter Knife	19 5/8" x 2 1/4" x 3/8"	39233-719
Half Carbide Counter Knife	9 3/4" x 2 1/4" x 3/8"	21452-720
Counter Knife Bolts		21452-052
Knife Clamp/Holder	Dimensions	Part #
Conventional Knife Clamp 5/8" Chip		40001-580
Conventional Knife Clamp 3/4" Chip		40002-580
Conventional Knife Clamp 7/8" Chip		40003-580
Mor-Clamp Knife Clamp		40232-580
Knife Holder		30133-580
Knife Holder Bolts		21451-611
Fan Blades	Dimensions	Part #
Paddle Fan Blade		40157-480
Box Fan Blade		30160-580
Rim Blade	Dimensions	Part #
Rim Blade		30193-750
Anvils	Dimensions	Part #
Vertical Anvil		30021-902
Vertical Carbide Anvil		39233-229
Horizontal Anvil		30031-902
Horizontal Carbide Anvil		39233-225

66" CHIPPERS

Description	Dimensions	Part #
Chipper Knife	21 ½" x 4" x ¾"	39233-669
Counter Knife	21 ½" x 2 ⅛" x ¾"	39233-680
Counter Knife	21 ½" " x 2 ¾" x ¾"	39233-109
Carbide Counter Knife	21 ½" x 2 ¾" x ¾"	39233-732
Counter Knife Bolts		21452-052
Knife Clamp/Holder	Dimensions	Part #
Mor-Clamp Knife Clamp		40216-666
Knife Holder		30007-666
Knife Holder Bolts		21451-611
Fan Blades	Dimensions	Part #
Paddle Fan Blade		40005-480
Rim Blade	Dimensions	Part #
Rim Blade		30193-750
Anvils	Dimensions	Part #
Vertical Anvil		30285-902
Horizontal Anvil		30031-902
Horizontal Carbide Anvil		39233-225

75" CHIPPERS

Morbark Models 22, 23, 2348 & 2455

Description	Dimensions	Part #
Counter Knife	23" x 2 7/8" x 3/8"	39233-118
Counter Knife	23" x 3" x 3/8"	39233-119
Counter Knife	23" x 3 1/8" x 3/8"	39233-120
Counter Knife	23" x 3 1/4" x 3/8"	39233-121
1/2 Counter Knife	11 1/2" x 2 7/8" x 3/8"	39233-123
1/2 Counter Knife	11 1/2" x 3 1/8" x 3/8"	39233-124
1/2 Counter Knife	11 1/2" x 3 1/4" x 3/8"	39233-125
Chipper Knife	23" x 5" x 1/2"	39233-162
Chipper Knife W/Set Screws	23" x 5" x 1/2"	39233-793
1/2 Chipper Knife	11 1/2" x 5" x 1/2"	39233-163
1/2 Carbide Counter Knife	11 1/2" x 2 7/8" x 3/8"	39233-723
Carbide Counter Knife	23" x 2 7/8" x 3/8"	39233-725
Carbide Counter Knife	11 1/2" x 3 1/8" x 3/8"	39233-726
Counter Knife w/ 45 Degree Angle	23" x 3 1/8" x 3/8"	39233-780
Shcs For Counter Knife	1/4-20" x 1/2"	21452-052
Knife Clamp/Holder	Dimensions	Part #
5/8" - 3/4" Knife Clamp	5" Thick Disc	40350-750
7/8" - 1" Knife Clamp		40351-750
Knife Clamp 7/8" Chip	6" Thick Disc	40336-750
Knife Clamp 5/8" - 3/4" Chip	6" Thick Disc	40337-750
Knife Holder		30270-750
Knife Holder Bolt (Qty 3)		21451-611
Knife Holder Bolt (Qty 4)		21452-119
Fan Blades	Dimensions	Part #
Fan Blades		40284-750
Twig Paddle	Dimensions	Part #
Twig Paddle		39242-125
Twig Paddle Bolts (Qty 2)		30084-901
Rim Blade	Dimensions	Part #
Rim Blade		30234-750

83" CHIPPERS

Description	Dimensions	Part #
1/2 Counter Knife	15" x 5" x 1/2"	39233-171
Counter Knife	15" x 2 7/8" x 3/8"	39233-126
Counter Knife	15" x 3 1/8" x 3/8"	39233-127
Counter Knife	15" x 3 1/4" x 3/8"	39233-130
Counter Knife	15" x 3" x 3/8"	39233-138
Model 30 Short Knife	8" x 3" x 1/2"	39233-157
Wearproof Counter Knife	15" x 2 7/8" x 3/8"	39233-730
Knife Clamp/Holder	Dimensions	Part #
Knife Clamp (2 Per Pocket)	7/8" - 1" Chip	40079-270
Knife Clamp	5/8" x 3/4" Chip	40081-270
Knife Holder		30043-270
Knife Holder Bolt (Qty 3)		21451-611
Knife Holder Bolt (Qty 4)		21452-119
Fan Blades	Dimensions	Part #
Fan Blades		40065-270
Twig Paddle	Dimensions	Part #
Twig Paddle		39242-125
Twig Paddle Bolts (Qty 2)		30084-901
Rim Blade	Dimensions	Part #
Rim Blade		30172-270

96" CHIPPERS

Description	Dimensions	Part #
Chipper Knife	23" x 5" x ½"	39233-162
Chipper Knife with Set Screws	23" x 5" x ½"	39233-793
1/2 Chipper Knife	11 ½" x 5 x ½"	39233-163
Counter Knife	23" x 2 7/8" x 3/8"	39233-118
Counter Knife	23" x 3" x 3/8"	39233-119
Counter Knife	23" x 3 1/8" x 3/8"	39233-120
Counter Knife	8" x 3 1/4" x 3/8"	39233-121
½ Counter Knife	11 ½" x 2 7/8" x 3/8"	39233-123
½ Counter Knife	11 ½" x 3 1/8" x 3/8"	39233-124
½ Counter Knife	11 ½" x 3 1/4" x 3/8"	39233-125
½ Counter Knife	11 ½" x 2 7/8" x 3/8"	39233-723
Carbide Counter Knife	23 x 2 7/8" x 3/8"	39233-725
½ Carbide Counter Knife	11 ½" x 3 1/8" x 3/8"	39233-726
SHC For Counter Knife	1/4-20 x ½"	21452-052
Knife Clamp/Holder	Dimensions	Part #
Knife Clamp (3 Per Pocket) for 6" Thick Disc	7/8" Chip	40336-750
Knife Clamp (3 Per Pocket) for 6" Thick Disc	5/8" - 3/4" Chip	40337-750
Knife Holder (3 per pocket for 8" Thick Disc)	7/8" - 1" Chip	40448-960
Knife Holder - Full		30270-750
RH 1/2 Knife Holder		30498-901
LH 1/2 Knife Holder		30273-901
Knife Holder Bolt (Qty 3)		21451-611
Knife Holder Bolt (Qty 4)		21452-119
Fan Blades	Dimensions	Part #
Refer to Serial Number		

30/36A DRUM CHIPPER

Anvil	Qty	Part #
Anvil	2	39233-293
Eye Bolt	2 Per Anvil	21711-011
Washer	9 Per Anvil	21161-046
Nut	4 Per Anvil	21731-226
Bolt	2 Per Anvil	21624-358
Bolt	3 Per Anvil	21624-355
Washer	2 Per Anvil	21161-365
Belly Band (Verify By Serial Number)	Qty	Part #
Belly Band	1	40345-466
Bolt	10	21624-352
Washer	10	21161-046
Belly Band	1	40803-466
Bolt	12	21624-352
Washer	12	21161-046
Old-Style Drum		
Knife Hardware	Qty	Part #
Chipper Knife	6	39233-820
Knife Clamp	6	30571-536
Knife Bolt	4 Per Knife	22424-407
Knife Holder	6	40315-969
Holder Bolt	4 Per Holder	21411-267
Knife Gauge	1	40136-536

30/36B DRUM CHIPPER

Micro Chipper Advantage 3 Drum		
Knife Hardware	Qty	Part #
Babbitted Knife	12	39233-818
35° Counter Knife AR450	12	31104-478
Knife Bolt	5 Per Knife	21624-410
Knife Clamp	12	31101-478
Knife Holder	12	31103-478
Knife Holder Bolt Qty	9 Per Holder	21411-271
Pocket Insert	12	41023-478
Pocket Insert Bolt	3 Per Insert	21624-450
Knife Holder Shim 3/8" Chip (Standard)	A/R	31486-547
Knife Holder Shim 1/2" Chip	A/R	31507-478
Advantage 3 Drum (Verify By Serial Number)		
Knife Hardware	Qty	Part #
Babbitted Knife	6	39233-818
45° Counter Knife AR450 (Fuel Chip)	6	31045-478
Knife Bolt	5 Per Knife	21624-410
Knife Clamp	6	31101-478
Knife Holder	6	31103-478
Knife Holder Bolt	9 Per Holder	21411-273
Weld In Pocket Insert	8	31041-478
Knife Holder Shim 1/2" Chip	A/R	31507-478
Knife Holder Shim 5/8" Chip	A/R	31124-478
Knife Holder Shim 3/4" Chip (Standard)	A/R	31510-547
Knife Gauge	A/R	40285-478

30/36B DRUM CHIPPER

Anvil	Qty	Part #
Anvil Externally Adjustable	1	40596-466
Bolt	4 Per Anvil	21624-416
Bolt	4 Per Anvil	21624-405
Flat Washer	12	21161-047
Nut	4	21731-461
Nut	4	21431-071
Belly Band (Verify By Serial Number)	Qty	Part #
Belly Band	1	40803-466
Bolt	12	21624-352
Washer	12	21161-046

40/36 DRUM CHIPPER

Fuel Chipper Advantage 3 Drum (Verify By Serial Number)

Knife Hardware	Qty	Part #
Babbitted Knife	8	39233-818
45° Counter Knife AR450 (Standard)	8	31045-478
Knife Bolt	5 Per Knife	21624-459
Knife Clamp	8	31101-478
Knife Holder ¾" Knife Bolt	8	31103-478
Knife Holder 7/8" Knife Bolt	8	32240-547
Knife Holder Bolt	9 Per Holder	21411-273
Pocket Insert	8	32364-478
Pocket Insert Bolt	3 Per Pocket	21624-450
Knife Holder Shim ½" Chip	A/R	31507-478
Knife Holder Shim 5/8" Chip	A/R	31124-478
Knife Holder Shim ¾" Chip (Standard)	A/R	31510-547
Bearing Shim 1/8" Shim For 7/8" Chip	A/R	30165-571
Knife Gauge		40285-478

Micro Chipper Advantage 3 Drum (Verify By Serial Number)

Knife Hardware	Qty	Part #
Babbitted Knife	16	39233-818
35° Counter Knife AR450 (Standard)	16	31104-478
35° Counter Knife (Optional)	16	39233-819
Bolt	4	21624-416
Bolt	4	21624-405
Flat Washer	12	21161-047
Nut	4	21731-461
Nut	4	21431-071

40/36 DRUM CHIPPER

Belly Band	Qty	Part #
Belly Band	1	40556-478
Bolt	12	21624-352
Flat Washer	12	21161-046
Knife Bolt	5 Per Knife	21624-410
Knife Clamp	16	31101-478
Knife Holder	16	31103-478
Knife Holder Bolt	9 Per Holder	21411-271
Pocket Insert	16	41023-478
Pocket Insert Bolt	3 Per Insert	21624-450
Knife Holder Shim ¼" Chip	A/R	31486-547
Knife Holder Shim ⅜" Chip Standard	A/R	31466-547
Knife Holder Shim ½" Chip	A/R	31507-478
Pocket Blank	A/R	32371-478
Pocket Blank Bolt	5 Per Blank	21624-405
Pocket Blank Flat Washer	5 Per Blank	21161-047
Old-Style Drum		
Knife Hardwear	Qty	Part #
Chipper Knife	8	39233-820
Knife Clamp	8	30571-536
Knife Bolt	4 Per Knife	22424-407
Knife Holder	8	40315-969
Holder Bolt	4 Per Holder	21411-267
Knife Gauge		40136-536

50/48 DRUM CHIPPER

Fuel Chipper Advantage 3 Drum (Verify By Serial Number)

Knife Hardware	Qty	Part #
Babbitted Knife	10	39233-818
45° Counter Knife AR450	10	31045-478
Knife Bolt	5 Per Knife	21624-459
Knife Clamp	10	31101-478
Knife Clamp	10	30806-478
Knife Holder	10	31103-478
Knife Holder	10	30666-478
Knife Holder Bolt	9 Per Holder	21411-273
Pocket Insert	10	32074-547
Pocket Insert Bolt	3 Per Insert	21624-450
Knife Holder Shim ½" Chip	A/R	31507-478
Knife Holder Shim ⅝" Chip	A/R	31124-478
Knife Holder Shim ¾" Chip (Standard)	A/R	31486-547
Bearing Shim ⅛" Shim For ⅞" Chip	A/R	30997-183
Knife Gauge		40285-478
Anvil	Qty	Part #
Anvil Externally Adjustable	1	40494-547
Bolt	4	21624-416
Bolt	4	21624-405
Flat Washer	12	21161-047
Nut	8	21731-461
Nut	4	21431-071
Belly Band	Qty	Part #
Belly Band	1	40356-547 verify by S/N
Bolt	12	21624-354
Flat Washer	12	21161-046

50/48 DRUM CHIPPER

Micro Chipper Advantage 3 Drum		
Knife Hardware	Qty	Part #
Babbitted Knife	20	39233-818
35° Counter Knife	20	31104-478
Knife Bolt	5 Per Knife	21624-459
Knife Clamp	20	31101-478
Knife Holder	20	31103-478
Knife Holder Bolt	9 Per Holder	21411-271
Pocket Insert	20	40947-547
Pocket Insert Bolt	3 Per Insert	21624-450
Knife Holder Shim ⅜" Chip	A/R	31466-547
Knife Holder Shim ½" Chip	A/R	31507-478
Pocket Blank	A/R	32173-547
Pocket Blank Bolt	5 Per Blank	21624-406
Pocket Blank Flat Washer	5 Per Blank	21161-047
Old-Style Drum		
Knife Hardware	Qty	Part #
Chipper Knife	10	39233-820
Knife Clamp	10	30571-536
Knife Bolt	4 Per Knife	22424-407
Knife Holder	10	40315-969
Holder Bolt	4 Per Holder	21411-267
Knife Gauge		40136-536

SPECIAL TOOLS

Hammermill Wrenches	Part #
6" Nut, for Model 1000/1050	40186-846
7" Nut for Model 1100/1200	40240-565
7 ¾" Nut for Model 1200 Shredder Head	40033-170
9" Nut for Model 1250/1300	40008-571
10" Nut for Model 1400/5600 Wood Hog	40196-575
Clutch Wrenches	Part #
Twin Disc 318	40302-999
Twin Disc 211	40303-999
Torque Limiter Spanner Wrenches	Part #
JSE 1	40192-565
JSE 2	40193-185
JSE 3 Tool	31364-185
Conveyor Belt Splicing Tools	Part #
Power Punch for Cutting Holes	24719-317
Power Wrench for Tightening Fasteners	24719-319
Quick Change Chuck for Using Above Tools on ½" Impact	24719-320
Bolt Breakers for Breaking Off Excess Fasteners	24719-318
Boring Bit for Cutting Holes with ¾" Electric Drill	24719-329
Belt Cutting Knife	24719-321
Replacement Blade for Knife	24719-322
90° Drill Template for 24" Belt	24719-326
90° Drill Template for 28" Belt	24719-327
90° Drill Template for 36" Belt	24719-330
90° Drill Template for 48" Belt	24719-331
90° Drill Template for 60" Belt	24719-332
45° Drill Template for 30" Belt	24719-335
45° Drill Template for 36" Belt	24719-336
45° Drill Template for 42" Belt	24719-337
45° Drill Template for 48" Belt	24719-338
45° Drill Template for 60" Belt	24719-339
Belt Tape	24719-325

SPECIAL TOOLS

Chain Tightener Tools	Part #
Single Chain	40087-571
Double Chain	40089-571
Kits	Part #
O-Ring and Seal Kit	40066-924
Duetch Electrical Connector Kit	27255-901
Sockets	Part #
Proportional Valve Socket	40241-901
Slide Hammer	52115-305
½" Thread Adapter	30167-998
12mm Thread Adapter	30168-998
¾" Thread Adapter	30169-998
Flail Rod Puller	40188-820
Cat Computer Test Box	47093-169
Hub Puller	30606-571
Collar	30785-571
Cap Screw	21452-057
18" Rod	21311-165
Hex Nut	21731-080
Keys	Part #
Caterpillar	29246-261
Ford Gas	29118-666
Cummins	29215-405
Honda Compressor	29841-216
Kohler Compressor	29135-133
Master Disconnect	29315-038
Old Safety Switch	27353-118
Door Latch (Old)	29341-337
Door Latch (New)	29341-440
CH751	29341-330

SPECIAL TOOLS

Fine Thread	
Bolts/Nuts, $\frac{3}{4}$ " Hardware	Part #
$\frac{3}{4}$ " x 4 $\frac{1}{2}$ "	22424-414
$\frac{3}{4}$ " x 5"	22424-415
$\frac{3}{4}$ " x 5 $\frac{1}{2}$ "	22424-416
$\frac{3}{4}$ " x 6"	22424-417
$\frac{3}{4}$ " Stover Lock Nut	22533-712
Bolts/Nuts, $\frac{7}{8}$ " Hardware	Part #
$\frac{7}{8}$ " x 5"	22424-463
$\frac{7}{8}$ " x 5 $\frac{1}{2}$ "	22424-464
$\frac{7}{8}$ " x 6"	22424-465
$\frac{7}{8}$ " x 6 $\frac{1}{2}$ "	22424-466
$\frac{7}{8}$ " Stover Lock Nut	22533-713
Course Thread	
Bolts/Nuts, $\frac{5}{8}$ " Hardware	Part #
$\frac{5}{8}$ " x 3 $\frac{1}{2}$ "	21624-363
$\frac{5}{8}$ " x 4"	21624-363
$\frac{5}{8}$ " x 4 $\frac{1}{2}$ "	21624-364
$\frac{5}{8}$ " Stover Lock Nut	21733-410
Bolts/Nuts, $\frac{3}{4}$ " Hardware	Part #
$\frac{3}{4}$ " x 5"	21624-415
$\frac{3}{4}$ " x 5 $\frac{1}{2}$ "	21624-416
$\frac{3}{4}$ " x 6"	21624-417
$\frac{3}{4}$ " Stover Lock Nut	21733-411
Bolts/Nuts, $\frac{7}{8}$ " Hardware	Part #
$\frac{7}{8}$ " x 6"	21624-465
$\frac{7}{8}$ " x 6 $\frac{1}{2}$ "	21624-466
$\frac{7}{8}$ " Stover Lock Nut	21733-412
Bolts/Nuts, 1" Hardware	Part #
1" x 6 $\frac{1}{2}$ "	21624-516
1" Stover Lock Nut	21733-413



MORBARK®



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